



BASE LENGTH (MM)	L (MM)	LE (MM)	N (HOLES)
390	300	45.0	5
565	450	57.5	7
655	525	65.0	8
745	600	72.5	9
835	750	42.5	11
925	825	50.0	12
1015	900	57.5	13
1105	975	65.0	14
1195	1050	72.5	15
1285	1200	42.5	17
1375	1275	50.0	18
1465	1350	57.5	19
1555	1425	65.0	20

2X M6X1.0 THRU PROVISION FOR LIFTING

2X N X Ø 6.6 THRU ALL  
 □ Ø 11.0 ± 6.0  
 MOUNTING HOLES

CARRIAGE MODEL	A	B	C	D
ST2F-A1	114.0	57.0	67.85	-
ST2F-A2	176.0	88.0	67.85	-
ST2F-A3	269.0	134.5	67.85	100

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	NAME	DATE
DRAWN	R. INZUNZA	10/16/2019
CHECKED		
APPROVED		

**UNLESS OTHERWISE SPECIFIED:**  
 DIMENSIONS ARE IN MILLIMETER

TOLERANCES:  
 X.X ± 0.3  
 X.XX ± 0.12

**YASKAWA**

TITLE: SIGMA TRAC II

SIZE	DWG. NO.: <b>ST2F-AX</b>	REV <b>A</b>
	ITEM NO.: <b>ST2F-AX</b>	

SCALE: NOT TO SCALE SHEET 1 OF 1