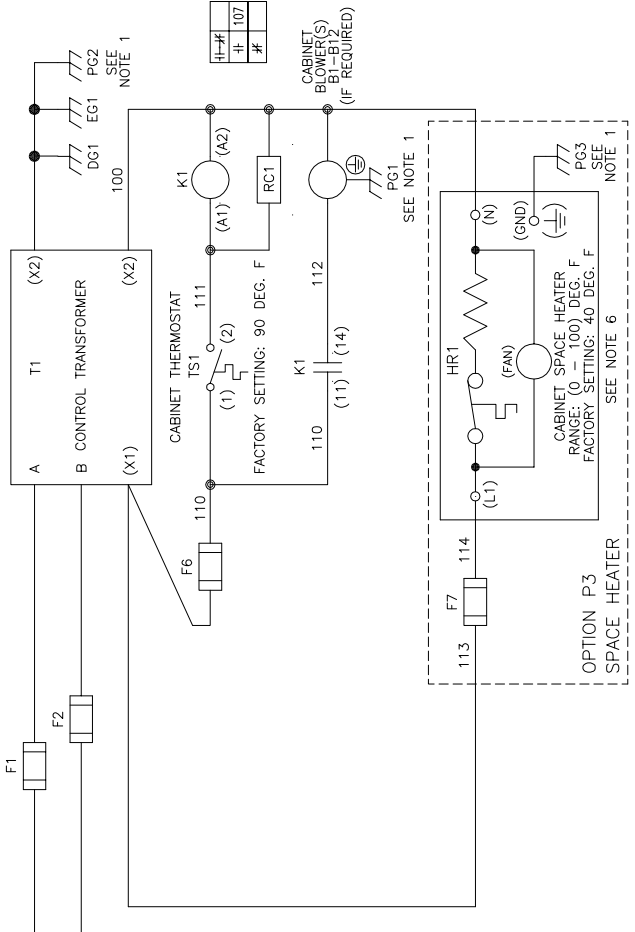


CONTROL TRANSFORMER PRIMARY CONNECTIONS			
INPUT VOLTS	TERMINALS		JUMPER LOCATION
	A	B	
230/240	(H1)	(H4)	(H1) TO (H3)
460/480	(H1)	(H4)	(H2) TO (H4)
600	(H1)	(H2)	NONE



CONTACT SEQUENCE CHART FOR S2
X - INDICATES CONTACT CLOSED

CONTACT	POSITION		MANUF. LOCATION /TYPE
	HAND	AUTO	
1	X		1RO
2		X	1LO
3	X		2RO

* SCHEMATIC SHOWS THIS POSITION.

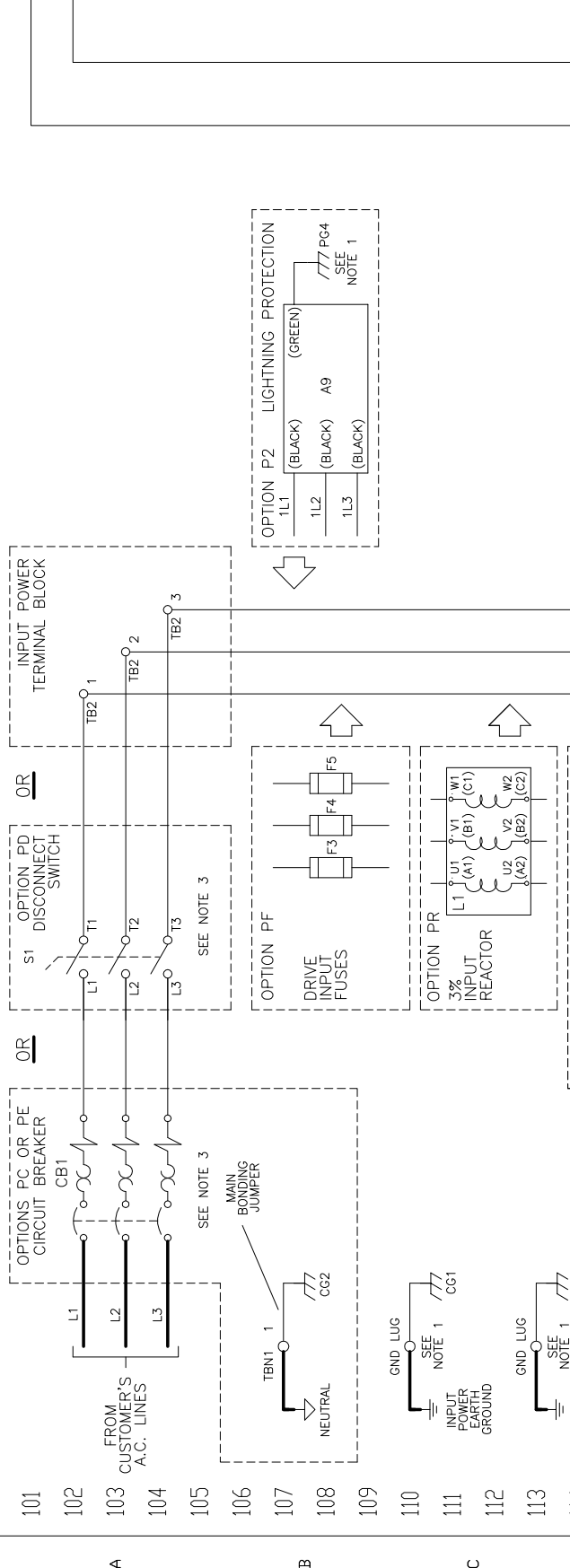
CONTACT SEQUENCE CHART FOR S2
X - INDICATES CONTACT CLOSED

CONTACT	POSITION		MANUF. LOCATION /TYPE
	HAND	AUTO	
1	X		1RO
2		X	1LO
3		X	2LO

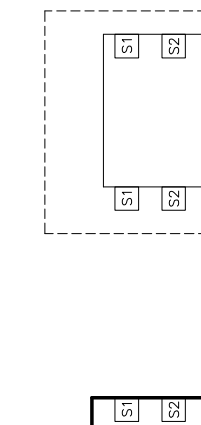
* SCHEMATIC SHOWS THIS POSITION.

NOTES:

- CONNECTED TO THE CABINET. CUSTOMER TO CONNECT THE CABINET GROUND LUGS TO EARTH GROUND AND UTILITY GROUND.
- CONDUIT FITTINGS/HUBS SHALL COMPLY WITH THE 'STANDARD FOR CONDUIT, TUBING, AND CABLE FITTINGS, UL 514B' OR CONDUIT FITTINGS HAVING THE SAME ENVIRONMENTAL RATING AS THE ENCLOSURE SHALL BE USED.
- WITHOUT THE CIRCUIT BREAKER (OPTION PC OR PE), OR DISCONNECT SWITCH OPTION PD, THE DISCONNECT MEANS MUST BE SUPPLIED BY THE CUSTOMER.
- BRANCH CIRCUIT PROTECTION TO BE SUPPLIED BY THE CUSTOMER WHEN NOTED ON THE CABINET DATA NAMEPLATE.
- INSULATED TWISTED SHIELDED WIRE IS REQUIRED. SHIELD TO CONNECT TO PROPER TERMINALS AS SHOWN. CONNECT THE SHIELD ONLY AT THIS END. STUB AND ISOLATE THE OTHER END. DO NOT RUN THESE WIRES IN THE SAME CONDUIT AS THE AC POWER AND AC CONTROL WIRES. KEEP ALL WIRING UNDER 50m IN LENGTH.
- CUSTOMER TO ADJUST THE THERMOSTAT ON THE SPACE HEATER HR1 FOR THE MINIMUM DESIRED TEMPERATURE INSIDE THE DRIVE CABINET. THIS SET TEMPERATURE IS NORMALLY SELECTED TO BE SLIGHTLY HIGHER THAN THE MINIMUM AMBIENT TEMPERATURE OF THE AIR SURROUNDING THE CABINET, AND IS THE TEMPERATURE AT WHICH THE SPACE HEATER HR1 WILL SHUT OFF.
- IF AC MOTOR IS FURNISHED WITH A N.C. THERMAL SWITCH THEN SET DRIVE PARAMETER H1-08 TO 27. THIS WILL CAUSE THE DRIVE TO COAST TO STOP UPON AN AC MOTOR THERMAL FAULT.
- ALONG WITH THIS, ADD THE FOLLOWING CUSTOMER WIRING:
WIRE THE N.C. THERMAL SWITCH BETWEEN DRIVE TERMINAL S8 OF THE 120VAC INTERFACE CARD AND ONE SIDE OF 120VAC SOURCE.
- CUSTOMER MUST PROVIDE PROPER SHORT CIRCUIT PROTECTION AND MEANS OF DISCONNECT.
- OPTIONS TD, TG, TH OR TQ CONTROL (SEE UDE00370 FOR MORE INFORMATION)

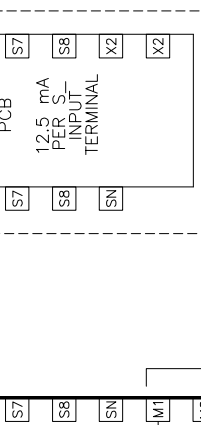


OPTION TY HAND-OFF-AUTO SWITCH
WITHOUT SERIAL COMM. OPTIONS TD, TG, TH OR TQ

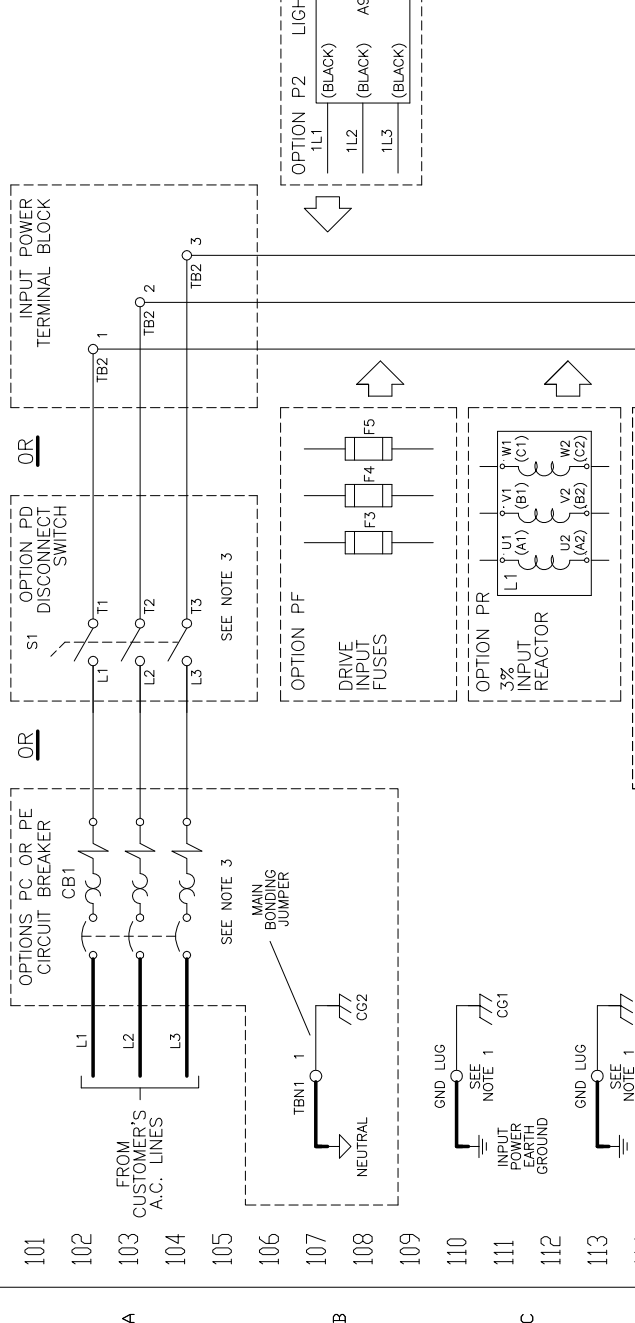


* SCHEMATIC SHOWS THIS POSITION.

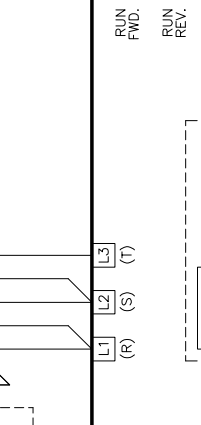
OPTION TY HAND-OFF-AUTO SWITCH
WITH SERIAL COMM. OPTIONS TD, TG, TH OR TQ



* SCHEMATIC SHOWS THIS POSITION.

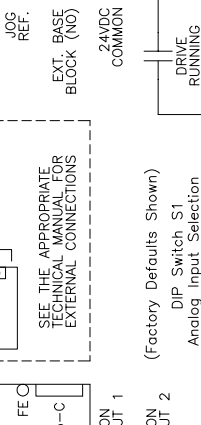


OPTION TV 120VAC INTERFACE
WIRE RANGE: (24-17) AWG
WIRE TORQUE: (1.95-2.21) LB-IN.



* - INDICATES CUSTOMER WIRING.

OPTION PH 3% LOAD REACTOR



* - INDICATES CUSTOMER WIRING.

SEE DRAWING UDE00369 FOR CUSTOMER CONNECTION TABLES.

SEE DRAWING UDE00370 FOR DRIVE PARAMETER SETTINGS.

REVISIONS

REV.	DESCRIPTION	ECO #	DATE	BY
01	CHG. _L_ WIRE NO.'S AND WIRING TO SPEED POT	3907	1/23/13	DRC
00	INITIAL RELEASE	-	9/4/12	KM

DATE	BY	DATE	BY
9/4/12	K. MALUSIC	9/4/12	D.R. CMELAK
9/4/12	D.R. CMELAK	9/4/12	K. FLIERL
9/4/12	D.R. CMELAK	9/4/12	D.R. CMELAK

DATE	BY	DATE	BY
9/4/12	D.R. CMELAK	9/4/12	D.R. CMELAK
9/4/12	D.R. CMELAK	9/4/12	D.R. CMELAK
9/4/12	D.R. CMELAK	9/4/12	D.R. CMELAK