

# Product Transition Guide GPD 506/P5 to F7



# Product Transition Guide GPD506/P5 to F7

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# Product Transition Guide GPD506/P5 to F7

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# **Feature Overview**

This document details differences between the GPD506/P5 and F7 product to assist in product transition and new product introduction.



### GPD506/P5 Drive

The GPD 506/P5 inverter is intended for fan and pump applications in Building and Industrial Automation. It is available in constant and variable torque ratings, 3/4 to 500 horsepower.



# F7 Drive

The F7 drive is positioned as the Industrial Workhorse. It is the best choice in a single drive format for every conventional industrial drive application in its horsepower range of ½ to 500 hp. It is dual rated to enable best choice for Normal (Variable Torque) machine loads and Heavy Duty (Constant torque) machine loads.

## F7 Benefits vs. P5

#### **F7** Performance Improvements

- 230/240V models now to 150HP and 480Vmodels to 500HP
- Closed and open loop flux vector motor control
- Improved starting torque with vector control
- Dual rating: Heavy Duty 150% 60 secs/ Normal Duty 110% 60 secs
- Two separate (ASR) speed loop tuning parameter sets for fine tuning both constant horsepower and low speed performance
- Three addition points on the V/F pattern for fine-tuning V/f performance
- Built-in dynamic braking transistor with optional DB resistor
- Intelligent stall prevention during accel and decel. Accel is completed in the shortest time possible based on current and fast decal without overvoltage trips.
- Auto-tuning 3-Methods (R1/Static/Dynamic) Static no load auto-tuning offers same torque accuracy performance as dynamic auto-tuning at base speed & below
- Forward and reverse direction torque compensation adjustments to improve motor stability and response
- Wider storage temperature range
- DC Link to 500HP
- 12-pulse to 500HP

### F7 Functional Improvements

- Optional 1500Hz output frequency software
- Custom Application Software Environment (CASE) available
- Drive Wizard support tool software available
- Built in RS-485 MODBUS serial communications
- Optional communications: *ModbusPlus, DeviceNet, Profibus-DP, Interbus-S, CAN Open, CC- Link, others.*
- Improved bi-directional Speed search with current or speed estimation
- Two feedback PID control
- DC input compatible (all models) simplified connection to DC power, removal of internal DC bus choke not required
- Improved Energy Savings- manual/automatic modes
- New High Slip Braking (HSB) function to decrease motor stopping time without the addition of a braking resistor option
- New programmable motor dwelling during starting and stopping
- Zero servo position loop control in closed loop vector
- Expanded multi-stage accel/decel selections

#### (Continued on next page)

### F7 Benefits vs. P5 (continued)

#### F7 Functional Improvements (continued)



- 10 additional preset speeds for a total of 16 preset speeds plus jog
- Three jump frequencies
- Selectable Torque/Speed control
- Motor 1 and Motor 2 parameter sets for switching between two different motors on one drive
- Over-speed detection in torque control for safe operation
- Speed deviation and encoder loss detection circuits and software
- Independently adjustable accel and decel S-curve profiles
- Two new PID operating modes: (Freq. Ref. + PID output (D =Feedback) (Freq. Ref. + PID output (D = Feed-Forward)
- Set a predefined speed to run at when serial communication is lost.
- Modbus serial communication speed is now faster at 19200 baud.

### F7 I/O Improvements

- Two more digital inputs for a total of eight
- Two additional relay outputs M5 and M6 relays
- One more analog input than P5 for a total of 3 analog inputs
- A convenient PCB switch now changes analog input A2 between current and voltage, cutting PCB jumper for mA signal is no longer required
- Analog output monitors are now programmable to: 0-10V, -10 to +10v, 4-20ma signal levels
- 22 more programmable functions for digital inputs than P5. 51 total
- 35 possible programmable functions for the digital outputs, 18 more than the P5
- 24 programmable selections for the analog outputs, 20 more than the P5
- More versatile PNP/NPN sinking/sourcing I/O
- Optional high resolution 14 bit analog input card

#### F7 I/O Improvements (continued)

- Optional 8 channel or 16 channel binary/BCD digital input cards
- Optional 12 bit analog output card
- Option expanded 2 channel or 8 channel digital output card
- Built-in RS-485/422 modbus serial communications
- Adjustable analog input signal filter for added stability
- Additional pulse train input and output signals
- Motor thermister input with overheat alarms and fault signals

# F7 Start-up, Installation & Maintenance Improvements

- Enhanced digital keypad ( 5 Line x 16 Character LCD (Std)
- Parameter copy function to another F7 using standard digital operator
- Improved fault storage, last 10 faults
- Quick disconnect I/O blocks for easy wiring
- Six more keypad language selections
- User customizable parameter list displays (A1-02)
- Two independent programmable over and under torque detection levels
- Automatic ambient temperature compensation to protect the drive in environments exceeding its rating
- Logged cooling fan hours for scheduled maintenance
- Modular cooling fan for easy replacement
- Automatic cooling fan run control to extend fan life
- 15 different preset V/f patterns for easy V/f profile setup

Easturo	ltom	Vaskawa GPD506/P5	Vaskawa E7
or Function	ction		Taskawa F7
Performance Features	i		
HP Range	240V	0.75 to 125HP (VT)	0.5 to 150HP (ND) <sup>1</sup>
	480V	0.75 to 500HP (VT)	0.5 to 500HP (ND or HD) <sup>1</sup>
Note: The voltage rating in the "Item" column is generalized. Refer to the Service Conditions section for rated input voltage requirements.	600V	2 to 200HP (VT)	Available w/GPD506/P5 Not Available in F7
Overload Rating	% for Minutes	150% for 1 min (CT) 200% peak 120% for 1 min (VT) 180% peak	150% for 1 min (HD) 110% for 1 min (ND) 200% peak
PWM Carrier Frequency	Range	See Carrier Frequency Table	See Carrier Frequency Table
Max. Output Frequency	Hz	400Hz	300 Hz (HD) 400 Hz (ND) 1000 Hz optional
Speed Range	V/f	40:1	40:1
	V/f w/PG	Not Applicable	50:1
	Open Loop	Not Applicable	200:1
	Closed Loop	Not Applicable	1000:1
Speed Regulation	V/f w/PG	Not Applicable	0.2%
	Open Loop	Not Applicable	0.2%
	Closed Loop	Not Applicable	0.01%
Starting Torque at Low Speed	% @ Hz	100% @ 3Hz (V/f)	150% @ 1.0Hz (V/f) 150% @ 0.5Hz (OLV) 150% @ 0.3Hz (Closed loop)
Protective Features			
Torque Limit / Current Limit Stall Prevention	-	Stall Prevention During Accel/Run/Decel (V/F) Undertorque Warning and Output Action Torque Limit Accel/Run/Decel	Stall Prevention During Accel/Run/Decel (V/F) Torque Limit in 4 Quadrants (OLV) Over/Under Torque Detection
Heat Sink Temperature Fault	Fault Action	Coast, Ramp, Continue	Coast, Ramp, Continue or Continue with reduced speed
Design Features			
Keypad Design	Display	2 Line x 16 Character LCD 5x7 Segment LED (Optional)	5 Line x 16 Character LCD (Std) 5x7 Segment LED (Optional)
	Qty of keys	7	11
[	Language	1	7 (w/LCD)
	Copy Function	No	Yes

### **GPD506/P5 to F7 Specification Differences**

<sup>1</sup> HD=Heavy Duty, ND=Normal Duty

### **GPD506/P5 to F7 Specification Differences (continued)**

Feature Item Yaskawa GPD506/P5		Yaskawa F7	
Design Features (con	tinued)		
Network Communications	Standard	Modbus RTU via RS232	Modbus RTU via built in RS485/422
	Optional	RS232 to RS485, DeviceNet, Lonworks, ApogeeFLN, MetasysN2	DeviceNet, Profibus-DP, Interbus-S, CAN Open, CC- Link, Ethernet
Diagnostics	Fault Storage	Last 4 Faults	Last 10 Faults with Elapsed Time, Most Recent Fault with all Operating Conditions
Quick Disconnect I/O Terminals	Туре	No	Yes (Phoenix) With split front cover for easy wiring
Auto-Tuning	Rotating/Stationary	No	Rotating (dynamic) Stationary (static) Primary Resistance
Speed Search	Bi/Uni-Directional	Uni-Directional	Bi-Directional
Synchronized Start	Method	Current	Current/Speed
PI / PID Control	Analog Input Signal Filter	No	Yes
	Two Feedback	No	Yes
Sleep Function	In Open Loop Mode	No	Yes
Automatic Restart	Time Between Attempts	Not Adjustable	0.0 - 5.0 sec (selectable)
V/Hz Patterns	Qty.	1 Preset, 1 Custom	15 Preset, 1 Custom
Skip Frequencies	Qty.	2	3
Preset Speeds	Qty.	6	17
Custom Drive Software	Embedded	No	CASE w/flash memory
Parameter Upload/Download	PC Software	InverterWin	Drive Wizard Software
Accel/Decel Time	Sec.	0.0 - 3600.0 sec	0.1 - 6000.0 sec.
Closed Loop PID Control	Analog Input Filter	No	Yes
	Two Feedback	No	Yes
Sleep Function	In Open Loop Mode	No	Yes
DC Injection Function	At Start/At Stop	At Start/At Stop	At Start/At Stop (adjustable) +HSB during stop
Braking Function	DB Transistor	Built-in to 10HP (VT-230V) Built-in to 25HP (VT-460V)	Built-in to 25HP
	Special	No	High Slip Braking all models (Faster stopping without options)
Cooling Fan	On/Off Control	Power-up based	Run Based
	Service	Disassembly required	Modular/pluggable fan select models
	Operating Hours	Drive power-up hours logged	Logged
Timer Function	On/Off Delay	On/Off Delay (0-25.5 sec)	On Delay at start (0-600 sec) On/Off Delay Timer ( 0-3000sec)

### GPD506/P5 to F7 Specification Differences (continued)

Feature	Item	Yaskawa GPD506/P5	Yaskawa F7
or Function			
Design Features (cont	tinued)		
Common DC Bus Capable	-	No	
DC Link or AC Choke	-	230V: 30HP to 125HP (VT) 460V: 30 to 250HP (VT)	DC Link (Standard) 240V: 30HP to 150 HP 480V: 30 HP to 500 HP
Harmonic Counter Measures	-	12 Pulse: 230V: 30HP and Above 460V: 30HP to 250HP	12 Pulse: 240V: 30HP to 150HP 480V: 30HP to 500HP
Unique Feature/Function	-	-	HSB – High Slip Braking
Inputs and Outputs			
Digital Input Terminal	Total Qty.	6	7 (optically isolated)
	NPN/PNP	NPN	Switchable NPN/PNP
Digital Output Terminal	Total Qty	2	4
	Relay Output	1 x Form C, 1 x Form A,	3 x Form A, 1 x Form C
Analog Input	Qty.	2	3
	Level Input	0-10V or 4-20mA	-10 to +10V, 0-10 or 4-20mA
	Scan Rate	5 msec	5 msec
	Loss Detection	Ramp or Continue	Ramp, Coast or Continue
Analog Output	Qty.	1	2
	Output Level	0-10V	0-10V or -10-+10V or 4-20ma With independent level selections
	Resolution	9 bit	10 bit plus sign
Digital Pulse Input	Qty.	No	1
	Input Freq.	No	1-32kHz
Digital Pulse Output	Qty.	No	1
	Output Freq.	No	0-32kHz
Service Conditions			
Rated Input	-	3-phase, 200-230Vac 3-phase, 380-460Vac Tolerance +10 to -15% 3-phase,500-600Vac Tolerance +10 to -10% Frequency: 50/60 Hz +/- 5%	3-phase, 200-240Vac 3-phase, 380-480Vac Tolerance +10 to -15% Frequency: 50/60 Hz +/- 5% Note: F7 Models 2037-2090 rated for 200-230Vac.
Ambient Temperature	°C	$(IP21/NEMA1)$ $-10^{\circ}C \sim +40^{\circ}C$ $(IP00/Protected Chassis)$ $-10^{\circ}C \sim +45^{\circ}C$	-10°C ~ +40°C (IP21/NEMA1) -10°C ~ +45°C (IP00/Protected Chassis) (Automatic OL protection curve based on ambient temperature setting of L8-12)
Storage Temperature	°C	-10°C ~ +60°C	$-20^{\circ}C \sim +60^{\circ}C$
Enclosure Types	NEMA 4X	Optional	N/A
	NEMA 3/3R	Optional	N/A

# **Digital Operator Comparison**

- Enhanced LCD operator with built-in copy function and parameter verify for F7 •
- Optional LED operator available for F7 •
- LCD contrast adjustment
- Simplified parameter grouping for easier navigation and set-up .

#### GPD506/P5 Operator Drive Mode Indicators FWD ALARM LCD Display Ready Display 2 Line x 16 Characters Menu Display Frequency Ref Drive can operate when a drive command is input U1-01= 60.00Hz U1-02 =60.00Hz Data Display Displays monitor data, parameter data and settings 1 line x 13 characters 3 lines x 16 characters U1-03 =10.05A **Frequency Ref** U1-01 = 0.00HzMENU ESC JOG Keys > DIGITAL OPERATOR REV RESET RUN STOP DSP ENTER **RUN & STOP Indicators** RUN FWD REV ALARM SEQ REF REMOTE Factory Default OUICK-Control Method A1-02= 3\_\*3\* Flux Vector **Present Selection** (user adjusts) **Currently Programmed**

**New F7 Operator** 

- F7 copy keypad is capable of uploading all of the parameter settings from the F7 drive memory.
  - Upload of GPD506/P5 parameters to F7 not possible at this time
  - F7 Drives must have the same software version, model, and control mode to copy parameters. 0
- A Quick Start menu is added to aid in simple start-ups.
- The Quick Start menu consists of 26 parameters. The Advanced menu is the other menu choice.

### Simplified Menu Structure in F7:

GPD506/P5	F7	
	Operation "DRIVE"	
Quick Start 16 Parameters	Quick Setting "QUICK"	
Programming (All Parameters)	Programming "ADV"	
	Modified Constants "VERIFY"	
	Auto-Tuning "A.TUNE"	

# Front Cover & Cooling Fan Comparison

### GPD506/P5 Front Cover (not split)

F7 – New Split Front Cover The F7 comes with a split cover to allow easy terminal access. This limits exposure of the Control PCB or power structure during wiring.







A decal with terminal designations is displayed above the terminal block.

### **GPD506/P5** Cooling Fan

F7 - New Modular Cooling Fan



- The F7 features an easy to remove heat sink cooling fan.
- The fan operation can be controlled via programming parameters.
- Hours of fan operation can be viewed via the digital operator to aid in preventive maintenance.



## Product Transition Guide GPD506/P5 to F7

# Main Control PCB Comparison

### **GPD506/P5 Control PCB**



**New F7 Control PCB** 

# Nameplate/ Labeling Differences

### GPD506/P5 Side Nameplate

Inverter Model →	MODEL : CIMR-P5U43P7 SPEC : 43P71A	Inverter Spec.
Input Space	AC 3PH 380-440V 50Hz	7
input spec. 🔶	380-460V 60Hz	
Output Spec->>	OUTPUT : AC 3PH 0-460V 6.1kVA 8.0A	
Lot No. 🔶	LOT NO : MASS : 3.0 kg	🖌 🗲 Mass
Serial No. 🔸	SER NO :	
UL File No. 🔶	UL FILE NO : E131457	
	L	J

### F7 Side Nameplate

MODEL:	CIMR-F7U20P4	SPEC: 20P	41E
INPUT:	AC3PH 200-240V 50/60H	z HD:3.8A ND:4.3A	
OUTPUT:	AC3PH 0-240V 0-400Hz	HD:3.2A 1.2kVA ND:3.6/	A 1.4KVA
O/N:		MASS: 3.0	kg
S/N:		PRG:	
FILE NO: E	131457 TYPE	1 ENCLOSURE	IP20
·			

### GPD506/P5 Front Label



### F7 Front Label



# **Physical Dimensions**

Between 20 - 200 HP, the F7 is 18% smaller volume on average than the equivalent GPD506/P5. (See appendix 1)



Based on meeting NEC full load amp requirements, the F7 footprint can offer a space savings over the GPD506/P5.

### Normal Duty Footprint Comparison

### Heavy Duty Footprint Comparison



PL.F7.05

# GPD506/P5 to F7 Terminal Comparison

The factory default is 2-wire control as shown.

GPD506/P5 Terminal			F7 Term (Designations similar	i <b>nal</b> to GPD506/P5)	
Туре	GPD506/P5 Terminal	Default Function & Description	F7 Terminal	Default Function	F7 Description
	S1	Forward run/stop, Forward run when closed, and stop when open. Photo-coupler insulation Input: +24VDC 8mA	<b>S</b> 1	Forward run/stop command	_
	S2	Reverse run/stop, Reverse run when closed, Stop when open. Multi-function contact input ( <i>n036</i> ) Photo-coupler insulation Input: +24VDC 8mA	82	Reverse run/stop command	_
	83	External fault input, Fault when closed, normal state when open. Multi-function contact input ( <i>n037</i> ) Photo-coupler insulation Input: +24VDC 8mA	<b>S</b> 3	External fault input	
l Input Signals	S4	Fault reset input, Reset when closed. Multi-function contact input ( <i>n038</i> ) Photo-coupler insulation Input: +24VDC 8mA	<b>S</b> 4	Fault reset	Multi-function digital inputs. Functions set by: H1-01 to H1-06. 24 VDC, 8mA
Digita	85	Multi-step speed reference 1, Enabled when closed. Multi-function contact input ( <i>n039</i> ) Photo-coupler insulation Input: +24VDC 8mA	<b>S</b> 5	Multi-step speed reference 1 (Master/auxiliary switch)	Photo coupler isolation
	S6	Multi-step speed reference 2, Enabled when closed. Multi-function contact input ( <i>n040</i> ) Photo-coupler insulation Input: +24VDC 8mA	<b>S</b> 6	Multi-step speed reference 2	
	_	-	<b>S7</b>	Jog frequency reference	-
	_	-	<b>S8</b>	External baseblock N.O.	
	SC	Sequence input common terminal	SN	Digital input common	Factory connected for internal
		-	SC	Factory connected to SP	Refer to F7 User Manual for other methods
		-	SP	Factory connected to SC	

# Product Transition Guide GPD506/P5 to F7

	GPD506/P5 Terminal			F7 Termi (Designations similar	i <b>nal</b> to GPD506/P5)
Туре	GPD506/P5 Terminal	Default Function & Description	F7 Terminal	Default Function	F7 Description
	FS	+15V Power supply output for analog command (Allowable current, 20mA max.)	$+\mathbf{V}$	+15Vdc power output	+15Vdc (Max. current: 20mA)
	_	-	-V	-15Vdc power output	-15Vdc (Max. current: 20mA)
ignals	FV	Frequency reference input (voltage) 0 to $+10V/100\%$ , n043 = "FV=MSTR": FV enabled n043 = "FI=MSTR": FI enabled 0 to $+10V$ (20kW)	A1	Analog input or speed command	0 to +10Vdc=100% 0 to +/-10Vdc =100% (H3-01) (20k ohm)
Analog Input	FI	Frequency reference input (current) 4 to 20mA/100% n043 = "FV=MSTR": FV enabled n043 = "FI=MSTR": FI enabled 4 to 20mA (250W)	A2	Add to terminal A1	4 to 20mA=100%/(250 ohms) 0 to +10Vdc=100%/(20k ohm) Function set by H3-09.
			A3	Aux. frequency reference 1	0 to +10Vdc=100%/(20k ohm) 0 to +/-10Vdc=100% Function set by H3-05
	FC	Common terminal 0V	AC	Analog common	_
	E(G)	Connection to shield sheath of signal lead	E(G)	Shield wire, optional ground line connection point	_
	M1	During running (N.O. contact) Closed when running.	M1		Form A Dry contacts capacity:
	M2	Multi-function contact output ( <i>n042</i> ) Dry contact capacity: 250VAC 1A or less 30VDC 1A or less	M2	During run (N.O. contact)	1 A max. at 250Vac 1 A max. at 30Vdc Multi-function digital output. Function set by H2-01.
ignals	-	_	М3	Zero speed (N.O. contact)	Form A Dry contacts capacity: 1 A max. at 250Vac 1 A max. at 30Vdc
put S	_	_	M4		Function set by H2-02.
tal Out	_	_	М5		Multi-function digital output. Function set by H2-03.
Digi	_	_	M6	Frequency agree (N.O. contact)	
	MA	Fault contact output $(N \Omega / N C \text{ contact})$	MA	Fault output signal	Form C Dry contacts
	MB	(11.0./11.0. collact)	MB		сарасну.

# Product Transition Guide Terminal Comparison

GPD506/P5 Terminal				F7 Term (Designations similar	inal • to GPD506/P5)
Туре	GPD506/P5 Terminal	Default Function & Description	F7 Terminal	Default Function	F7 Description
	мс	Fault when closed between terminals MA and MC Fault when open between terminals MB and MC Multi-function contact output ( <i>n041</i> ) Dry contact capacity: 250VAC 1A or less 30VDC 1A or less	МС		1 A max. at 250Vac 1 A max. at 30Vdc
ıt Signals	АМ	Frequency meter output 0 to +10V/100% frequency Multi-function analog monitor 1 ( <i>n</i> 052) 0 to +10V 2mA or less	FM	Output frequency	0 to +10Vdc or +/-10Vdc 500 ohm input 10V=100% Output frequency (Max current 2mA). 4 to 20mA 20mA=100% Output frequency Function set by H4-01.
Analog Outpr	_	_	AM	Output current	0 to +10Vdc or -10 to +10Vdc 500 ohm input 10V=100% Drive output current (Max current 2mA) 4 to 20mA / 100% Drive's rated output current / Function set by H4-04.
	AC	Frequency meter output "AM" Common	AC	Analog common	_
se I/O	_	_	RP	Pulse input	1 to 32kHz (3k ohms) ±5% High level voltages 3.5 to 13.2 Low level voltages 0.0 to 0.8 Duty Cycle (on/off) 30% to 70% Function set by H6-01.
Pul	_	_	MP	Pulse monitor	0 to 32kHz +5V output (Load: 1.5k ohms) Function set by H6-06.
	_	-	R+	Modbus communication	
/422	_	-	R-	PHC isolation	
-485/	_	_	S+	Modbus communication	
RS-		-	S-	PHC isolation	
	_	-	IG	Signal common	_

## Product Transition Guide Terminal Comparison



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## **Network Communications**

GPD506/P5	F7	
Not Available	DeviceNet	
Not Available	ControlNet	
Not Available	EtherNet	
Not Available	Profi-Bus	
Not Available	CanOpen	
Not Available	Interbus-S	
ModBus Plus		
SI-K2/P RS-485 Modbus Communication Card	(New) Built-in RS-485	
Lon Works	(New) Lon Works <sup>2</sup>	

<sup>2</sup> Available as an option based on market demands

### **Network Communications Option Timeline**

Note: Communication option release dates are subject to change. Yaskawa Marketing Communications will provide official notice of product availability.



### **Details on New F7 Features & Functions**

Note: This section details only a few of the new F7 features.

### **New Auto Tuning**

The F7 has three different Auto-tuning functions to help to optimize the drive performance: Leakage inductance is also auto-tuned, this improved forgue linearity

Feature	GPD506/P5	F7
Primary Resistance Auto-tuning	No	Yes
Static Auto-tuning	No	Yes
Dynamic Auto-tuning	Yes	Yes

#### **Primary Resistance Auto-tuning**

F7 performs a non-rotational stator resistance measurement. This method applies to the V/Hz modes only.

#### Static Auto-tuning

This tuning method is for motors that prohibit uncoupling of the load. This method involves no motor shaft rotation. This method applies to both the Open Loop Vector and Closed Loop Vector modes.

#### **Dynamic Auto-tuning**

This tuning method is for motors that are uncoupled from a load that allow motor shaft rotation. This method applies to both the Open Loop Vector and Closed Loop Vector modes.

#### **New High Slip Braking**

The F7 incorporates a new braking function called High Slip Braking (HSB). By using a method that utilizes increased rotor slip, the drive will gain the capability of stopping up to 50% faster than without a braking resistor. All of this without the need of any external equipment or resistors!

Greater than 150% brake torque is possible.



# New "Heavy Duty" and "Normal Duty" ratings for the F7

The Drive's capacity is categorized on two types of load characteristics, Heavy Duty and Normal Duty. The table below explains which drive selections apply to each duty and the features provided with the selected duty. Parameter C6-01 affects the drives carrier frequency setting, and in some models, the 100% output current rating. The carrier frequency setting can change the overload capacity and maximum output frequency.

C6-01 Setting	Carrier Frequency	Output Current Ratings	Overload Capacity	Maximum Output Frequency
0: Heavy Duty (F7 default)	Low (2kHz)	Level A (Matches HD <sup>2</sup> nameplate rating)	150%	300 Hz
2: Normal Duty 2	Higher than Heavy Duty (Adjustable lower only) (Varies by model)	Level B > A (On certain models, see ratings table) (Matches $ND^2$ nameplate rating)	Varies by model (See Appendix 1)	400 Hz

Product	C6-01 Heavy/Normal Duty Setting
New F7	C6-01 Drive Duty Selection Setting
	0: Heavy Duty (default)
	Rated output current is HD (Heavy Duty) rating on drive nameplate.
	Overload Capacity is 150% for 1 min.
	• Carrier frequency is fixed 1 at 2kHz
	Maximum output frequency is 300Hz.
	• L8-15: OL2 Characteristic selection@low speed (=0 Disabled) - allows 150% for 1 minute at any
	frequency.
	2: Normal Duty 2
	• Output current is ND (Normal Duty) rating on drive nameplate.
	• Overload capacity varies by model. (See appendix 1)
	• Setting C6-02 Carrier Frequency greater than default is prohibited. (Default is highest possible setting)
	• Maximum output frequency is 400Hz.
	• Fixed low speed protection method: Carrier is automatically lowered when output frequency is $< 6.0$ Hz
	and current is $>100\%$ .
	• L8-15: OL2 Characteristic selection@low speed (=1 Enabled) expedites OL2 at low output frequencies-
	oHz and below.
GPD506/P5	ALCT expertise Constant terrore
	• Eactory default for models 20D4 23D7 and 40D4 4015
	• Factory default for models $2014-2517$ and $4014-4015$ • $150\%$ for 1 minute everleed connective
	<ul> <li>Inverter reted current is lower than VT on these models: 25D5 2075 47D5 4018 4200</li> </ul>
	• Inverter fated current is lower than v1 on these models. 25F5-2075, 47F5, 4018-4500
	1: VT Operation Variable torque
	• Factory default for models 25P5-2110 and 4010-4300
	• 120% for 1 minute overload capacity
	• Inverter rated current is higher than CT on these models: 25P5-2075 47P5 4018-4300

<sup>2</sup> Technical manual and promotional material will only refer to Normal Duty and Heavy Duty. The term Normal Duty refers to Normal Duty 2 (C6-01=2) setting.

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# Appendix 1

**Ratings and Heat Loss Comparison** 

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# Ratings Comparison NEC HP Ratings for 230V Heavy Duty Models

		GPD50	)6/P5 2	.30V N	/lodels	F7 240V Models			
		Consta	ant Toi	rque (	n116=0)	Неа	ivy Dut	t <b>y</b> (C6-	-01=0)
NEC HP 230V	NEC Amps	GPD506/P5 Model CIMR-P5U	Output Amps	Fc kHz	Overload% CT 1 minute	F7 Model CIMR-F7U	Output Amps	Fc kHz	Overload % HD 1 minute
0.5	2.2	20P41	3.2	15	150	20P41	3.2	2	150
0.75	3.2	20P41	3.2	15	150				
						20P71	4.1	2	150
1	4.2	20P71	6	15	150	21P51	7	2	150
1.5	6	20P71	6	15	150				
2	6.8	21P51	8	15	150				
3	9.6	22P21	11	15	150	22P21	9.6	2	150
						23P71	15	2	150
5	15.2	23P71	17.5	15	150	25P51	23	2	150
7.5	22	25P51	25	10	150				
10	28	27P51	33	10	150	27P51	31	2	150
15	42	20111	49	10	150	20111	45	2	150
20	54	20151	64	10	150	20151	58	2	150
		20181	64	15	150				
25	68	20221	83	15	150	20181	71	2	150
30	80					20221	85	2	150
40	104	20301	104	10	150	20301	115	2	150
		20371	128	10	150				
50	130	20451	154	10	150	20371	145	2	150
60	154					20451	180	2	150
75	192	20551	198	8	150	20551	215	2	150
100	248	20751	250	8	150	20751	283	2	150
125	312	-	-	-	-	20901	346	2	150
150	360	-	-	-	-	21100	415	2	150

# **NEC HP Ratings for 460V Heavy Duty Models**

		GPD50	)6/P5 4	460V M	odels	F7 480V Models			
		Consta	ant To	rque (n	116=0)	Heav	/y Duty	′ (C6-	01=0)
NEC HP 460V	NEC Amps	GPD506/P 5 Model CIMR-P5U	Output Amps	Fc kHz	Overload % CT 1 minute	F7 Model CIMR-F7U	Output Amps	Fc kHz	Overload % HD 1 minute
0.5	1.1	40P41	1.9	10	150	40P41	1.8	2	150
0.75	1.6								
1	2.1	40P71	3.6	10	150	40P71	2.1	2	150
1.5	3					41P51	3.7	2	150
2	3.4								
3	4.8	41P51	5.1	10	150	42P21	5.3	2	150
		42P21	6.6	10	150				
5.0	7.6	43P71	8.5	10	150	43P71	7.6	2	150
						44P01	8.7	2	150
7.5	11	44P01	11.7	10	150	45P51	12.5	2	150
10	14	45P51	14.8	10	150	47P51	17	2	150
		47P51	18	15	150				
15	21	40111	28.6	10	150	40111	24	2	150
20	27					40151	31	2	150
		40181	32	10	150				
25	34	40151	34	10	150	40181	39	2	150
30	40	40221	42	8	150	40221	45	2	150
40	52	40301	52	8	150	40301	60	2	150
		40371	64	5	150				
50	65					40371	75	2	150
60	77	40451	77	5	150	40451	91	2	150
75	96	40551	102	5	150	40551	112	2	150
100	124	40751	144	5	150	40751	150	2	150
125	156	41101	182	5	150	40901	180	2	150
150	180								
						41101	216	2	150
200	240	41601	242	5	150	41321	260	2	150
250	302	41850	304	2.5	150	41601	304	2	150
300	361	42200	404	2.5	150	41850	370	2	150
350	414	43000	540	2.5	150	42200	506	2	150
400	477								
500	590	-	-	-	-	43000	675	2	150

# **NEC HP Ratings for 230V Normal Duty Models**

	GPD506/P5 230V Models						7 240V	Mod	els
		Variab	le Tor	que (	(n116=1)	Norr	nal Dut	y (Ce	6-01=2)
NEC HP 230V	NEC Amps	GPD506/P5 Model CIMR-P5U	Output Amps	Fc kHz	Overload% VT 1 minute	F7 Model CIMR-F7U	F7 Output Model Amps CIMR-F7U		Overload % ND 1 minute
0.5	2.2	20P41	3.2	15	120	20P41	3.6	10	107
0.75	3.2								
1	4.2	20P71	6.0	15	120	20P71	4.6	10	107
1.5	6					21P51	7.8	10	108
2	6.8	21P51	8.0	15	120				
3	9.6	22P21	11	15	120	22P21	10.8	8	107
5	15.2	23P71	17.5	15	120	23P71	16.8	10	107
7.5	22	25P51	27	10	120	25P51	23	15	120
10	28	27P51	36	10	120	27P51	31	15	102
15	42	20111	54	10	120	20111	46.2	8	117
20	54					20151	59.4	10	117
25	68	20151	68	10	120	20181	74.8	10	114
30	80	20181	80	15	120	20221	88	10	116
40	104	20221	104	15	120	20301	115	10	120
50	130	20301	130	10	120	20371	162	5	107
60	154	20371	160	10	120				
75	192	20451	192	10	120	20451	192	5	113
						20551	215	8	120
100	248	20551	248	8	120	20751	312	2	109
125	312	20751	312	8	120				
150	360	-	-	-	-	20901	360	2	115
150	360	-	-	-	-	21100	415	2	120

# **NEC HP Ratings for 460V Normal Duty Models**

		GPD50	6/P5 4	odels	F7 480V Models					
		Variab	le Toro	<b>ue</b> (n1′	16=1)	Nor	mal Du	ity (C	6-02=2)	
NEC HP 460V	NEC Amps	GPD506/P5 Model CIMR-P5U	Output Amps	Fc kHz	OL % VT 1 minute	F7 Model CIMR-F7U	Output Amps	Fc kHz	Overload % ND 1 minute	
0.5	1.1	40P41	1.9	10	120	40P41	1.8	15	120	
0.75	1.6									
1	2.1	40P71	3.6	10	120	40P71	2.1	15	120	
1.5	3					41P51	3.7	15	120	
2	3.4									
3	4.8	41P51	5.1	10	120	42P21	5.3	15	120	
		42P21	6.6	10	120					
5.0	7.6	43P71	8.5	10	120	43P71	7.6	15	120	
						44P01	8.7	15	120	
7.5	11	44P01	11.7	10	120	45P51	12.5	15	120	
10	14	45P51	14.8	10	120	47P51	17	15	120	
15	21	47P51	21	10	120	40111	27	8	107	
20	27	40111	28.6	10	120					
25	34	40151	34	10	120	40151	34	10	109	
30	40	40181	41	10	120	40181	40	10	117	
40	52	40221	52	8	120	40301	67.2	8	107	
50	65	40301	65	5	120					
60	77	40371	80	5	120	40371	77	8	117	
75	96	40451	96	5	120	40451	96	8	114	
100	124	40551	128	5	120	40551	125	5	108	
125	156	40751	180	5	120	40751	156	5	115	
150	180	41101	<b>6</b> 4 0	-	100	40901	180	8	120	
200	240	41101	240	5	120	41101	240	5	108	
	200	41.601		-	100	41321	260	5	120	
250	302	41601	302	5	120	41601	304	5	120	
300	361	41850	380	2.5	120	41850	414	2	107	
350	414	42200	506	2.5	120					
400	477					42200	506	2	118	
450	506									
500	590	43000	675	2.5	120	43000	675	2	120	
550	660									

# **Heat Loss Data**

Note: Ampacity ratings vary between GPD506/P5 and F7 models. Refer to NEC Ratings tables in Appendix 1 for the appropriate GPD506/P5 to F7 cross-reference.

P5	GPI	D506/P5 (	(W)
Model	Internal	Heatsink	Total
20P4	50	15	65
20P7	65	25	90
21P5	80	40	120
22P2	60	80	140
23P7	80	135	215
25P5	90	210	300
27P5	110	235	345
2011	160	425	585
2015	200	525	725
2018	230	655	885
2022	280	830	1110
2030	500	1050	1550
2037	700	1250	1950
2045	750	1550	2300
2055	1000	1950	2950
2075	1300	2300	3600
2090		-	
2110		-	
40P4	50	10	60
40P7	65	20	85
41P5	80	30	110
42P2	60	65	125
43P7	65	80	145
44P0	80	120	200
45P5	85	135	220
47P5	120	240	360
4011	150	305	455
4015	180	390	570
4018	195	465	660
4022	260	620	880
4030	315	705	1020
4037	370	875	1245
4045	415	970	1385
4055	710	1110	1820
4075	890	1430	2320
4090	11/0	-	2020
4110	1160	1870	3030
4132	1.500	-	4100
4160	1520	2670	4190
4185	1510	3400	4910
4220	2110	4/40	0850
4300	2910	6820	9730

F7		F7 (W)		
Model	Internal	Heatsink	Total	
20P4	39	19	58	
20P7	42	26	68	
21P5	50	48	98	
22P2	59	68	127	
23P7	74	110	184	
25P5	84	164	248	
27P5	113	219	332	
2011	168	357	525	
2015	182	416	598	
2018	208	472	680	
2022	252	583	835	
2030	333	883	1216	
2037	421	1010	1431	
2045	499	1228	1727	
2055	619	1588	2207	
2075	844	1956	2800	
2090	964	2194	3158	
2110	1234	2733	3967	
40P4	39	14	53	
40P7	41	17	58	
41P5	48	36	84	
42P2	56	59	115	
43P7	68	80	148	
44P0	70	90	160	
45P5	81	127	208	
47P5	114	193	307	
4011	158	232	390	
4015	169	296	465	
4018	201	389	590	
4022	233	420	653	
4030	297	691	988	
4037	332	801	1133	
4045	386	901	1287	
4055	478	1204	1682	
4075	562	1285	1847	
4090	673	1614	2287	
4110	847	1889	2736	
4132	1005	2388	3393	
4160	1144	2791	3935	
4185	1328	2636	3964	
4220	1712	3797	5509	
4300	2482	5838	8320	

# Product Transition Guide Appendix 1 – Ratings and Heat Loss Comparison

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# Appendix 2

### **Mechanical Dimensions**

# Product Transition Guide GPD506/P5 to F7

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# Panel Cut-out for External Heatsink Mounting

	Note: Ampacity ratings vary between GPD506/P5 and F7 models.
Refer to NEC Ratings tables in	Appendix 1 for the appropriate GPD506/P5 to F7 cross-reference.

GPD	GPD506/P5 Panel Cutout for									
	Exte	rnal He	atsink							
Model	P5	(mm)	P5	(in)						
	W	Н	W	Н						
20P4	138	271	5.43	10.67						
20P7	138	271	5.43	10.67						
21P5	138	271	5.43	10.67						
22P2	138	271	5.43	10.67						
23P7	138	271	5.43	10.67						
25P5	180	298	7.09	11.73						
27P5	180	298	7.09	11.73						
2011	200	377	7.87	14.84						
2015	200	377	7.87	14.84						
2018	308	404	12.13	15.91						
2022	308	404	12.13	15.91						
2030	403	627	15.87	24.69						
2037	403	627	15.87	24.69						
2045	445	756	17.52	29.76						
2055	445	756	17.52	29.76						
2075	555	894	21.85	35.20						
2090		-								
2110		-								
40P4	138	271	5.43	10.67						
40P7	138	271	5.43	10.67						
41P5	138	271	5.43	10.67						
42P2	138	271	5.43	10.67						
43P7	138	271	5.43	10.67						
45P5	180	298	7.09	11.73						
47P5	180	298	7.09	11.73						
4011	200	377	7.87	14.84						
4015	200	377	7.87	14.84						
4018	308	404	12.13	15.91						
4022	308	404	12.13	15.91						
4030	309	571	12.17	22.48						
4037	309	571	12.17	22.48						
4045	309	571	12.17	22.48						
4055	440	761	17.32	29.96						
4075	440	761	17.32	29.96						
4090		-								
4110	555	894	21.85	35.20						
4132		-	-							
4160	555	894	21.85 35.20							
4185	875	1324	34.45	52.13						
4220	875	1324	34.45	52.13						
4300	873	1475	34.37	58.07						

F	F7 Panel Cutout for										
	Extern	al Heat	sink								
Model	F7	(mm)	F7 (	in)							
	W	Н	W	Н							
20P4	138	271	5.43	10.67							
20P7	138	271	5.43	10.67							
21P5	138	271	5.43	10.67							
22P2	138	271	5.43	10.67							
23P7	138	271	5.43	10.67							
25P5	138	271	5.43	10.67							
27P5	197	298	7.76	11.73							
2011	197	298	7.76	11.73							
2015	233	353	9.17	13.90							
2018	233	353	9.17	13.90							
2022	244	369	9.61	14.53							
2030	269	419	10.59	16.50							
2037	359	545	14.13	21.46							
2045	359	545	14.13	21.46							
2055	434	673	17.09	26.50							
2075	434	673	17.09	26.50							
2090	484	782	19.06	30.79							
2110	555	817	21.85	32.17							
40P4	138	271	5.43	10.67							
40P7	138	271	5.43	10.67							
41P5	138	271	5.43	10.67							
42P2	138	271	5.43	10.67							
43P7	138	271	5.43	10.67							
45P5	138	271	5.43	10.67							
47P5	197	298	7.76	11.73							
4011	197	298	7.76	11.73							
4015	233	353	9.17	13.90							
4018	233	353	9.17	13.90							
4022	269	419	10.59	16.50							
4030	269	419	10.59	16.50							
4037	309	519	12.17	20.43							
4045	309	519	12.17	20.43							
4055	309	519	12.17	20.43							
4075	434	673	17.09	26.50							
4090	434	673	17.09	26.50							
4110	484	782	19.06	30.79							
4132	484	782	19.06	30.79							
4160	555	817	21.85	32.17							
4185		-									
4220	1										
4300	1										

Mounting Hole Data Note: Ampacity ratings vary between GPD506/P5 and F7 models.

Refer to NEC Ratings tables in Appendix 1 for the appropriate GPD506/P5 to F7 cross-reference.

	GPD506/P5					F7						
		(i	in)	(m	ım)			(i	n)	(m	(mm)	
Model	Enclosure	H1	W1	H1	W1	Model	Enclosure	H1	W1	H1	W1	
20P41	NEMA1	10.47	4.96	266	126	20P41	NEMA1	10.47	4.96	266	126	
20P71	NEMA1	10.47	4.96	266	126	20P71	NEMA1	10.47	4.96	266	126	
21P51	NEMA1	10.47	4.96	266	126	21P51	NEMA1	10.47	4.96	266	126	
22P21	NEMA1	10.47	4.96	266	126	22P21	NEMA1	10.47	4.96	266	126	
23P71	NEMA1	10.47	4.96	266	126	23P71	NEMA1	10.47	4.96	266	126	
25P51	NEMA1	11.22	7.32	285	186	25P51	NEMA1	10.47	4.96	266	126	
27P51	NEMA1	11.22	7.32	285	186	27P51	NEMA1	11.22	7.32	285	186	
20111	NEMA1	14.37	9.29	365	236	20111	NEMA1	11.22	7.32	285	186	
20151	NEMA1	14.37	9.29	365	236	20151	NEMA1	13.19	8.5	335	216	
20181	NEMA1	17.13	10.83	435	275	20181	NEMA1	13.19	8.5	335	216	
20221	NEMA1	17.13	10.83	435	275	20221	NEMA1	15.16	7.68	385	195	
20301	NEMA1	25.59	12.6	650	320	20301	NEMA1	17.13	8.66	435	220	
20371	NEMA1	25.59	12.6	650	320	20371	NEMA1	22.64	9.84	575	250	
20451	NEMA1	30.51	14.57	775	370	20451	NEMA1	22.64	9.84	575	250	
20551	NEMA1	30.51	14.57	775	370	20551	NEMA1	27.56	12.8	700	325	
20751	NEMA1	35.24	17.52	895	445	20751	NEMA1	27.56	12.8	700	325	
20900	Open (IP00)		-			20901	NEMA1	32.28	14.57	820	370	
21100	Open (IP00)		-			21100	Open (IP00)	33.56	17.52	852	445	
40P41	NEMA1	10.47	4.96	266	126	40P41	NEMA1	10.47	4.96	266	126	
40P71	NEMA1	10.47	4.96	266	126	40P71	NEMA1	10.47	4.96	266	126	
41P51	NEMA1	10.47	4.96	266	126	41P51	NEMA1	10.47	4.96	266	126	
42P21	NEMA1	10.47	4.96	266	126	42P21	NEMA1	10.47	4.96	266	126	
43P71	NEMA1	10.47	4.96	266	126	43P71	NEMA1	10.47	4.96	266	126	
45P51	NEMA1	10.22	7.32	260	186	45P51	NEMA1	10.47	4.96	266	126	
47P51	NEMA1	10.22	7.32	260	186	47P51	NEMA1	11.22	7.32	285	186	
40111	NEMA1	14.37	9.29	365	236	40111	NEMA1	11.22	7.32	285	186	
40151	NEMA1	14.37	9.29	365	236	40151	NEMA1	13.19	8.5	335	216	
40181	NEMA1	17.13	10.83	435	275	40181	NEMA1	13.19	8.5	335	216	
40221	NEMA1	17.13	10.83	435	275	40221	NEMA1	17.13	8.66	435	220	
40301	NEMA1	24.02	10.83	610	275	40301	NEMA1	17.13	8.66	435	220	
40371	NEMA1	24.02	10.83	610	275	40371	NEMA1	21.06	10.24	535	260	
40451	NEMA1	24.02	10.83	610	275	40451	NEMA1	21.06	10.24	535	260	
40551	NEMA1	31.3	13.78	795	350	40551	NEMA1	21.06	10.24	535	260	
40751	NEMA1	31.3	13.78	795	350	40751	NEMA1	27.56	12.8	700	325	
40901	NEMA1		-			40901	NEMA1	27.56	12.8	700	325	
41101	NEMA1	35.24	17.52	895	445	41101	NEMA1	32.28	14.57	820	370	
41321	NEMA1	35.24	17.52	895	445	41321	NEMA1	32.28	14.57	820	370	
41601	NEMA1	35.24	17.52	895	445	41601	NEMA1	33.66	17.52	855	445	
41850	Open (IP00)	55.12	29.53	1400	750	41850 (1)	Open (IP00)	50	10.63	1270	270	
42200	Open (IP00)	55.12	29.53	1400	750	42200 (1)	Open (IP00)	50	10.63	1270	270	
43000	Open (IP00)	61.02	29.53	1550	750	43000 (1)	Open (IP00)	56.7	14.37	1440	365	

Note (1): 3 mounting holes top and 3 mounting holes bottom. Dimension is between each mounting hole.

The following parameter list shows each GPD506/P5 parameter and the F7 equivalent. F7 parameters without a GPD506/P5 equivalent are omitted for brevity. For details on F7 parameters please refer to the F7 manual. Parameters are listed numerically by GPD506/P5.

	GPD506/F	P5 Parameter	F7 Parameter			
Param No. Nxxx	Parameter Name	Description or Selection	Description or Selection	Parameter Name	Param. No.	
001	Password	<ul> <li>0: Parameter n001 read/write and parameter n002 ~ n116 read only. (Operator's FREF and F/R is read/write. Others are read only,</li> <li>1: The 1st function (n001 ~ n036)are read/write, others read only</li> <li>2: The 2nd function (n001 ~ n053) are read/write, others read only</li> <li>3: The 1st, 2nd, and 3rd functions (n001 ~ n116) are read/write</li> </ul>	0: Operation Only 1: User Level (only available if A2 parameters have been set) 2: Advanced Level	Access Level Selection	A1-01	
		<ul><li>6: 2-wire initialization (Japanese spec.)</li><li>8: Initialization (2wire sequence)</li><li>9: Initialization (3wire sequence)</li></ul>	0. No Initialize 1110: User Initialize (The user must first set their own parameter values and then store them using parameter o2-03.) 2220: 2-Wire Initialization 3330: 3-Wire Initialization	Initialize Parameters	A1-03	
002	Run Signal Selection	ValueRun CommandFreq Reference           0: Operator         Operator           1: Terminal block         Operator           2: Operator         Terminal block           3: Terminal block         Terminal block           3: Terminal block         Terminal block           6: Operator         Communication           5: Terminal block         Communication           6: Communication         Communication           7: Communication         Terminal block	<ol> <li>Operator - Digital preset speed U1-01 or d1-01 to d1-17.</li> <li>Terminals - Analog input terminal A1 (or terminal A2 based on parameter H3 13).</li> <li>Serial Com - Modbus RS-422/485 terminals R+, R-, S+, and S</li> <li>Option PCB - Option board connected on 2CN.</li> <li>Pulse Input (Terminal RP)</li> </ol>	Frequency Reference Selection	b1-01	
			<ol> <li>Operator - RUN and STOP keys on Digital Operator.</li> <li>1:Terminals - Contact closure on terminals S1 or S2.</li> <li>Serial Com - Modbus RS-422/485 terminals R+, R-, S+, and S</li> <li>Option PCB - Option board connected on 2CN.</li> </ol>	Run Command Selection	b1-02	
003	Input voltage	Set unit:0.1V and set ranges:150.0-733.1V	Set to the nominal voltage of the incoming line. Sets the maximum and base voltage used by preset V/F patterns, adjusts the levels of drive protective features (i.e. overvoltage, braking resistor turn-on, stall prevention, etc.).	Input Voltage Setting	E1-01	
004	Stop method selection	0: Deceleration stop 1: Coast to stop 2: Coast to stop 1 with timer 3: Coast to stop 2 with timer	0. Ramp to Stop 1: Coast to Stop 2: DC Injection to Stop 3: Coast with Timer (A new run command is ignored if received before the timer expires).	Stopping Method Selection	b1-03	
005	Motor Rotation	0: Rotation CCW from load side. 1: Rotation CW from load side	0: Reverse Enabled 1: Reverse Disabled 2: Exchange Phase - Change direction of	Reverse Operation Selection	b1-04	
006	Reverse inhibit	0: Reverse enabled 1: Reverse disabled	forward motor rotation.			
007	Remote/Local key	<ul><li>0: The function of the Remote/Local key is disabled.</li><li>1: The function of the Remote/Local key is enabled.</li></ul>	0: Disabled 1: Enabled	Local/Remote Key Function Selection	o2-01	
008	Function selection of STOP key	<ul><li>0: The STOP key is effective when run command is from the operator.</li><li>1: The STOP key is always enabled.</li></ul>	0: Disabled 1: Enabled	STOP Key Function Selection	o2-02	
009	Frequency Reference selection	<ul><li>0: Frequency reference setting by the operator, the 'Enter' input is not required.</li><li>1: Frequency reference setting by the operator, the 'Enter' input is required.</li></ul>	<ul> <li>0: Disabled - Data/Enter key must be pressed to enter a frequency reference.</li> <li>1: Enabled - Data/Enter key is not required. The frequency reference is adjusted by the up and down arrow keys on the Digital Operator without having to press the data/enter key.</li> </ul>	Frequency Reference Setting Method Selection	02-05	

	GPD506/P5 Parameter		F7 Parameter		
Param No. Nxxx	Parameter Name	Description or Selection	Description or Selection	Parameter Name	Param. No.
010	V/f pattern selection	1: Fixed V/f pattern 0: Adjustible V/f pattern (Constant n011-n017 can be set)	There are 15 different preset V/F patterns to select from (E1-03 = 0 to E) with varying voltage profiles, base levels (base level = frequency at which maximum voltage is reached), and maximum frequencies. There are also settings for Custom V/F patterns that will use the settings of parameters E1-04 through E1-13. E1-03 = F selects a custom V/F pattern without an upper voltage limit.         0:       50 Hz         1:       60 Hz         2:       60Hz (50 Hz Base)         3:       72 Hz (60 Hz Base)         3:       72 Hz (60 Hz Base)         4:       50 Hz VT1         5:       50 Hz VT2         6:       60 Hz VT2         8:       50 Hz HST1         9:       50 Hz HST1         9:       50 Hz HST1         9:       50 Hz HST2         A:       60 Hz HST2         A:       60 Hz HST2         A:       60 Hz HST2         C:       90 Hz (60Hz Base)         D:       120 Hz (60Hz Base)         D:       120 Hz (60Hz Base)         E:       180 Hz (60Hz Base)         F:       Custom V/F	V/F Pattern Selection	E1-03
011	Max. output frequency	Set unit: 0.1Hz and set range: 50.0-400.0Hz	HD: 40.0 to 300.0 ND2: 40.0 to 400.0	Maximum Output Frequency	E1-04
012	Maximum voltage	Set unit: 0.1V and set ranges: 0.1-733.1V	0 to 255.0 (240V), 0 to 510.0(480V)	Maximum Output Voltage	E1-05
013	Base Frequency	Set unit: 0.1Hz and set range: 0.2-400.0Hz	0.0 to 400.0	Base Frequency	E1-06
014	Mid Freq output	Set unit: 0.1Hz and set range: 0.1-399.9Hz	0.0 to 400.0	Mid Output Frequency A	E1-07
015	Mid Freq. voltage	Set unit: 0.1V and set ranges: 0.1-733.1V	0 to 255.0 (240V, ) 0 to 510.0 (480V)	Mid Output Voltage A	E1-08
016	Min output frequency	Set unit: 0.1Hz and set range: 0.1-10.0Hz	0.0 to 400.0	Minimum Output Frequency	E1-09
017	Min output voltage	Set unit: 0.1V and set ranges: 0.1-143.7V	0 to 255.0 (240V), 0 to 510.0 (480V)	Minimum Output Voltage	E1-10
018	Acceleration time 1	Set unit: 0.1sec (1sec in 1000sec or more) Set range: 0 to 3600sec		Acceleration Time 1	C1-01
019	Deceleration time 1	Set unit: 0.1sec (1sec in 1000sec or more) Set range: 0.to 3600sec	0.0 to 6000.0	Deceleration Time 1	C1-02
020	Acceleration time 2	Set unit: 1sec and set range: 0-255sec		Acceleration Time 2	C1-03
021	Deceleration time 2	Set unit: 1sec and set range: 0-255sec		Deceleration Time 2	C1-04
022	S curve selection	0: No S curve 1 : 0.2sec 2 : 0.5sec 3 : 1.0sec	 0.00 to 2.50	S-Curve Characteristic at Accel Start S-Curve Characteristic at Accel End	C2-01 C2-02
				S-Curve Characteristic at Decel Start	C2-03

	GPD506/I	P5 Parameter		F7 Parameter			
Param No. Nxxx	Parameter Name	Description or Selection		Description or Selection	Parameter Name	Param. No.	
023	Digital operator display mode	Set range: 0-4999 0: Hz with 0.1 Hz 1: % speed with 0.1% 2-39: RPM. RPM =120 * freq ref(Hz) /n023		Sets the units of the Frequency References (d1-01 to d1-17), the Frequency Reference Monitors (U1-01, U1-02, U1-05), and the Modbus communication frequency reference.	S-Curve Characteristic at Decel End Digital Operator Display Selection	C2-04 01-03	
		(N023 is a motor pole) 40-4999: n23 fourth digit = decimal point n23 1,2,3 digits = 100% freq set value (100% frequency = xxx*10 in case of 4xxx)		<ul> <li>0:Hz</li> <li>1:% (100%= E1-04)</li> <li>2 to 39: RPM (Enter the number of motorpoles).</li> <li>40 to 39999: User display.</li> <li>Set the number desired at maximum output frequency y.</li> <li>4 digit number</li> <li>Number of digits from the right of the decimal point</li> </ul>			
				reference from 0.0 to 2000 (2000 = Fmax). Example 2 ol-03 = 21234, will result in frequency reference from 0.00 to 12.34 (12.34 = Fmax).			
024	Freq Ref 1	Set unit: Set range by constant n023 setting: 0-9999		0.00 to E1-04 Value Setting units are affected by o1-03	Frequency Reference 1	d1-01	
025	Freq Ref 2	Set unit: Set range by constant n023 setting: 0-9999		0.00 to E1-04 Value Frequency reference when multi-function input "Multi-step speed reference 1" is ON. Setting units are affected by o1-03.	Frequency Reference 2	d1-02	
026	Freq Ref 3	Set unit: Set range by constant n023 setting: 0-9999		0.00 to E1-04 Value Frequency reference when multi-function input "Multi-step speed reference 2" is ON. Setting units are affected by 01-03.	Frequency Reference 3	d1-03	
027	Freq Ref 4	Set unit: Set range by constant n023 setting: 0-9999		0.00 to E1-04 Value Frequency reference when multi-function input "Multi-step speed reference 1,2" is ON. Setting units are affected by 01-03.	Frequency Reference 4	d1-04	
028	Freq Ref 5	Set unit: Set range by constant n023 setting: 0-9999 (GPD506 only)		0.00 to E1-04 Value Frequency reference when multi-function input "Multi-step speed reference 3" is ON. Setting units are affected by 01-03.	Frequency Reference 5	d1-05	
029	Freq Ref 6	Set unit: Set range by constant n023 setting: 0-9999 (GPD506 only)		0.00 to E1-04 Value Frequency reference when multi-function input "Multi-step speed reference 1,3" is ON. Setting units are affected by 01-03.	Frequency Reference 6	d1-06	
030	Jog Ref	Set unit: Set range by constant n023 setting: 0-9999	1 - - - - - - - - - - - - -	0.00 to E1-04 Value Frequency reference when: "Jog frequency reference" is selected via multi-function input terminals. "Jog frequency reference" has priority over "multi-step speed reference 1 to 4". d1-17 is also the reference for the JOG key on the Digital Operator, and the multi-function inputs "forward jog" and "reverse jog". Setting units are affected by o1-03.	Jog Frequency Reference	d1-17	
031	Output freq upper limit	Set unit: 1% and set range:0-109%	-	0.0 to 110.0 Determines maximum frequency reference, set as a percentage of maximum output frequency (E1-04). If the frequency reference is above this value, actual Drive speed will be limited to this value. This parameter applies to all frequency reference sources.	Frequency Reference Upper Limit	d2-01	
032	Output freq lower limit	Set unit: 1% and set range:0-100%		0.0 to 110.0 Determines minimum frequency reference, set as a percentage of maximum output frequency (E1-04). If frequency reference is below this value, actual Drive speed will be set to this value. This parameter applies	Frequency Reference Lower Limit	d2-02	

	GPD506/P5 Parameter		F7 Parameter		
Param No. Nxxx	Parameter Name	Description or Selection	Description or Selection	Parameter Name	Param. No.
			to all frequency reference sources.		
033	Rated motor current	Set unit: 0.1A (In 1000A or more, every 1A) Set range:10-200% of drive rated current	Set to the motor nameplate full load current in amperes (A). This value is automatically set during Auto-Tuning.	Motor Rated Current	E2-01
034	Motor protection selection (OL1)	<ul> <li>0: Disabled.</li> <li>1: Standard motor (eight minutes)</li> <li>2: Standard motor (five minutes)</li> <li>3: Inverter rated motor (eight minutes)</li> <li>4: Inverter rated motor (five minutes)</li> </ul>	Sets the motor thermal overload protection (OL1) based on the cooling capacity of the motor. 0: Disabled 1: Standard Fan Cooled (< 10:1 motor) 2: Standard Blower Cooled (≥10:1 motor) 3: Vector Motor (≤1000:1 motor)	Motor Overload Protection Selection	L1-01
035	Cooling fin overheat Stop method selection	0: Deceleration stop (Decelerate by deceleration time 1) 1: Coast to stop 2: Deceleration stop (Decelerate by deceleration time 2) 3: Operation continues (The alarm is displayed, and drive runs at 80% of the freq ref)	Selects the Drive operation upon an OH pre-alarm detection. 0: Ramp to Stop 1: Coast to Stop 2: Fast-Stop 3: Alarm Only	Overheat Pre-Alarm Operation Selection	L8-03
036	Multi-function contact input 1 (terminal S2)	<ul> <li>0: REV command (2wire sequence selection)</li> <li>1: FWD/REV Command</li> <li>(3wire sequence selection)</li> <li>2: External fault. (N.O contact input)</li> <li>3: External fault. (N.C contact input)</li> <li>4: Fault reset</li> <li>5: LOCAL/REMOTE switch</li> <li>(run and freq ref)</li> <li>6: Communication/Control circuit terminal switch (run and freq ref)</li> <li>7: Emergency stop (N.O. contact input)</li> <li>8: Emergency stop (N.O. contact input)</li> <li>9: FV/F1 terminal switch</li> <li>10: Multistep speed set 1</li> <li>11: Multistep speed set 2</li> <li>12: Multistep speed set 3</li> <li>13: Jog frequency select</li> <li>14: Accel/decel time switch</li> <li>15: External base block instruction <ul> <li>(N.O. contact input)</li> </ul> </li> <li>16: External base block instruction <ul> <li>(N.C contact input)</li> </ul> </li> <li>17: Speed search command from Max <ul> <li>frequency</li> <li>18: Speed search command from Max</li> <li>frequency</li> <li>19: Parameter set enable/disable</li> <li>20: PID integral value reset</li> <li>11: PID control disable</li> <li>22: Timer start command</li> <li>23: Inverter overheat <ul> <li>(blinking display of OH3)</li> </ul> </li> <li>24: Sample/holding of analog reference</li> <li>25: KEB instruction (N.C. contact)</li> <li>26: KEB instruction (N.C. contact)</li> <li>27: Decel/accel prohibit</li> <li>28: PID input characteristic switchover</li> </ul></li></ul>	-	Terminal S2 is not programmable in F7 : F7 default setting for terminal S2: Reverse run when closed, stopped when open. Initialization parameter A1-03 programs terminals S1 and S2 for 2-Wire or 3-Wire run control.	-
037	Multi-function contact input 2 (terminal S3)	Set range: 2-28 (It is the same as constant n036)	<ul> <li>0 to 78</li> <li>Selects the function of terminal S3.</li> <li>0: 3-wire control FWD/REV selection for 3-wire sequence.</li> <li>1: Local/Remote Selection</li> <li>2: Option/Inv Selection</li> <li>Selects source of frequency reference and sequence. Closed = Option Card, Open = b1-01 &amp; b1-02.</li> <li>3: Multi-Step Frequency Reference 1</li> <li>4: Multi-Step Frequency Reference 2</li> </ul>	Multi-Function Digital Input Terminal S3 Function Selection	H1-01

	GPD506/P5 Parameter		F7 Parameter		
Param No. Nxxx	Parameter Name	Description or Selection	Description or Selection	Parameter Name	Param. No.
(con't) 037	Multi-function	Set range: 2-28	<ul> <li>5: Multi-Step Frequency Reference 3</li> <li>6: Jog Frequency Reference Closed = frequency reference from d1-17</li> <li>7: Accel/Decel Time Sel ection 1</li> <li>8: External BaseBlock N.O. Closed = Output transistors forced off. Open = Normal operation.</li> <li>9: External BaseBlock N.C.</li> </ul>		H1-01
(con't) 037	Multi-function contact input 2 (terminal S3)	Set range: 2-28	Closed = Output transistors forced off. Open = Normal operation. 9: External BaseBlock N.C. Closed = Normal operation. Open = Output transistors forced off. A: Acc/Dec Ramp Hold Closed = Acceleration suspended and speed held. B: External Overheat Alarm (OH2) Closed = OH2 alarm. C: Terminal A2 Enable Closed = Terminal A2 is active. Open = Terminal A2 is active. Open = Terminal A2 is disabled. D: V/F Control with PG Disabled Closed = Speed feedback control disabled. E: ASR Integral Reset Closed = Integral reset. F: Terminal Not Used Terminal closure has no effect. 10: MOP Increase Closed = frequency reference increases. Open = frequency reference held. Must be set in conjunction with MOP Decrease and b1-01 must be set to 1. 11: MOP Decrease Closed = frequency reference held. Must be set in conjunction with MOP Increase and b1-01 must be set to 1. 12: Forward Jog Closed = Drive runs forward at Frequency reference entered into parameter d1-17. 13: Reverse Jog Closed = Drive runs in reverse at frequency reference entered into parameter d1-17. 14: Fault Reset Closed = Resets the Drive after the fault and the run command have been removed. 15: Fast-Stop N.O. Closed = Drive decelerates using C1-09, regardless of run command status. 16: Motor 2 Selection Closed = Motor 2 (E3-, E4-oo) Open = Motor 1 (A1-02, E1-oo, E2-oo) 17: Fast-Stop N.C. Closed = Normal operation Open = Drive decelerates using C1-09, regardless of run command status.	Multi-Function Digital Input Terminal S3 Function Selection	H1-01
			<ul> <li>18: Timer Function Input for independent timer, controlled by b4-01 and b4-02. Used in conjunction with the multi-function digital output function H2-oo = 12 "timer output". 19: PID Disable Closed = Turns off the PID controller. 1A: Accel / Decel Time Selection 2</li></ul>		
			Based on status of Accel/Decel Time Selection 1 and 2. 1B: Program Lockout Closed = All parameter settings can be changed.		

	GPD506/F	P5 Parameter	F7 Parameter		
Param No. Nxxx	Parameter Name	Description or Selection	Description or Selection	Parameter Name	Param. No.
(con't) 037	Multi-function contact input 2 (terminal S3)	Description or Selection	Description or Selection           Open = Only using monitor U1-01 can be changed.           1C: Trim Control Increase           Closed = Increase frequency reference           By value in d4-02.           Open = Return to normal frequency reference.           Not effective when "multi-step speed 1 to 4" input is closed. Must be used in conjunction with Trim Ctrl Decrease.           ID: Trim Control Decrease frequency reference by value in d4-02           Open = Return to normal frequency reference.           Not effective when using d1-01 thru d1-16 as frequency reference.           Not effective when using d1-01 thru d1-16 as frequency reference is sampled then held at time of input closure.           20: External Fault, Normally Open, Always Detected, Ramp To Stop           21: External Fault, Normally Closed, Always Detected, Coast To Stop           23: External Fault, Normally Closed, Always Detected, Coast To Stop           24: External Fault, Normally Closed, Always Detected, Coast To Stop           25: External Fault, Normally Closed, Always Detected, Fast-Stop           26: External Fault, Normally Closed, Always Detected, Fast-Stop           27: External Fault, Normally Open, Always Detected, Fast-Stop           28: External Fault, Normally Open, During Run, Coast To Stop           29: External Fault, Normally Open, During Run, Fast-Stop           20: External Fault, Normally Open, Always Detected, Alarm Only           20: External Fault, Norm	Multi-Function Digital Input Terminal S3 Function Selection	Param. No.
			set in parameter b2-02.		

	GPD506/P5 Parameter		F7 Parameter		
Param No. Nxxx	Parameter Name	Description or Selection	Description or Selection	Parameter Name	Param. No.
(con't) 037	Multi-function contact input 2 (terminal S3)	Set range: 2-28 (It is the same as constant n036)	<ul> <li>61: Speed Search 1 Closed = While a run command is given, Drive does a speed search starting at maximum frequency (E1-04). Speed search based on b3-01.</li> <li>62: Speed Search 2 Closed = While a run command is Given, Drive does a speed search starting at frequency reference. Speed search based on b3-01.</li> <li>63: Field Weakening Command (Energy Savings) Closed = Field weakening control set for d6-01 and d6-02.</li> <li>64: Speed Search 3 Closed = And a run command is given, Drive does a speed search starting at output frequency. Speed search based on b3-01.</li> <li>65: Kinetic Energy Braking Ride-thru N.C. Closed = Normal operation Open = KEB ride-thru is enabled.</li> <li>66: Kinetic Energy Braking Ride-thru N.O. Closed = KEB ride-thru is enabled.</li> <li>67: Communications Test Mode Used to test Modbus RS-485/422 interface.</li> <li>68: High Slip Braking Closed = Drive stops using High Slip Braking regardless of run command status.</li> <li>69: Jog 2 Closed = Drive runs at frequency reference entered into parameter d1-17. Direction determined by fwd/rev input. 3-wire control Only.</li> <li>64: Drive Enable - Closed = Drive will accept run command. Open = Drive will not run. If running, Drive will stop per b1-03.</li> <li>71: Speed / Torque Control Selection Closed = Zero-Servo ON</li> <li>77: ASR 2 Selection</li> <li>78: Polarity Reversing Command for External Torque Control Set a Reverse nolarity.</li> </ul>	Multi-Function Digital Input Terminal S3 Function Selection	H1-01
038	Multi-function contact input 3 (terminal S4)	Set range: 2-28 (It is the same as constant n036)	0-78 Same selections as H1-01	Multi-Function Digital Input Terminal S4 Function Selection	H1-02
039	Multi-function contact input 4 (terminal S5)	Set range: 2-28 (It is the same as constant n036)	0-78 Same selections as H1-01	Multi-Function Digital Input Terminal S5 Function Selection	H1-03
040	Multi-function contact input 5 (terminal S6)	Set range: 2-29	0-78 Same selections as H1-01	Multi-Function Digital Input Terminal S6 Function Selection	H1-04

	GPD506/F	P5 Parameter	F7 Par	ameter	
Param No. Nxxx	Parameter Name	Description or Selection	Description or Selection	Parameter Name	Param. No.
041	Multi-function contact output 1 (terminal MA-MB-MC)	0: Fault 1: During run. 2: Frequency agree 3: At set frequency agree 4: Freq detect (output freq = set freq detection level) 5: Freq detect (output frequency = set freq detect level) 6: Overtorque detect. (N.O contact) 7: Overtorque detect. (N.C contact) 8: The base block. 9: Operation mode 10: Inverter drive ready 11: Timer function 12: Auto restart. (Fault retry) 13: OL pre-alarm (OL1,OL2) 14: Frequency reference loss 15: Closed from serial communication. 16: PID feedback loss 17: OH1 alarm	<ul> <li>Selects the function of terminals MI to M6.</li> <li>During RUN 1</li> <li>Closed = When a run command is input or the Drive is outputting voltage.</li> <li>I: Zero Speed</li> <li>Closed = When Drive output frequency is less than minimum output frequency is less than minimum output frequency (E1-09).</li> <li>Fref/Fout Agree 1</li> <li>Closed = When Drive output frequency equals the frequency reference +/- the hysteresis of L4-02.</li> <li>Fref/Set Agree 1</li> <li>Closed = When the Drive output frequency and the frequency reference are equal to the value in L4-01+/- the hysteresis of L4-02.</li> <li>Frequency Detection 1</li> <li>Closed = When the Drive output frequency is less than or equal to the value in L4-01 with hysteresis determined by L4-02.</li> <li>Frequency Detection 2</li> <li>Closed = When the Drive output frequency is greater than or equal to the value in L4-01, with hysteresis determined by L4-02.</li> <li>Inverter Ready</li> <li>Closed = When the Drive is powered up, not in a fault state, and in the DRIVE mode.</li> <li>DC Bus Undervoltage</li> <li>Closed = When the Drive is not outputting voltage.</li> <li>Operator Reference</li> <li>Closed = When the frequency reference is coming from the Digital Operator.</li> <li>A: LOCAL/REMOTE Operation</li> <li>Closed = When the drive is not outputting voltage.</li> <li>Operator Reference</li> <li>Closed = When the Drive has detected a loss of the analog frequency reference.</li> <li>Frequency efference</li> <li>Closed = When the Drive has detected a loss of the analog frequency reference.</li> <li>Frequency for the brive has detected a loss of the analog frequency reference.</li> <li>Frequency ference is considered lost when it drops 90% in 0.4 seconds.</li> <li>Parameter L4-03</li> <li>Closed = When the Drive experiences a major fault.</li> <li>Fi Not Used</li> <li>Alarm</li> <li>Closed = When the Drive experiences an alarm.</li> <li>Reset Command Active</li> <li>Closed = When the Drive experiences an alarm.</li> </ul>	Terminal M1-M2 Function Selection	H2-01

	GPD506/F	25 Parameter	F7 Par	ameter		
Param No. Nxxx	Parameter Name	Description or Selection	Description or Selection	Parameter Name	Param. No.	
(con't) <b>041</b>	Multi-function contact output 1 (terminal MA-MB-MC)		<ul> <li>12: Timer Output Output for independent timer, controlled by b4-01 and b4-02. Used in conjunction with the digital input H1- = 18 "timer function".</li> <li>13: Fref/Fout Agree 2 Closed = When Drive output frequency equals the frequency reference +/- the hysteresis of L4-04.</li> <li>14: Fref/Set Agree 2 Closed = When the Drive output frequency and the frequency reference are equal to the value in L4-03 +/- the hysteresis of L4-04.</li> <li>15: Frequency Detection 3 Closed = When the Drive output frequency is less than or equal to the value in L4-03 with the hysteresis determined by L4-04.</li> <li>16: Frequency Detection 4 Closed = When the Drive output speed is greater than or equal to the value in L4-03, with the hysteresis determined by L4-04.</li> <li>17: Torque Detection 1 N.C. Open = When the output current/torque exceeds the value set in parameter L6-02 for more time than is set in parameter L6-03.</li> <li>18: Torque Detection 2 N.O. Closed = When the output current/torque exceeds the value set in parameter L6-05 for more time than is set in parameter L6-05.</li> <li>19: Torque Detection 2 N.C. Open = when the output current/torque exceeds the value set in parameter L6-05 for more time than is set in parameter L6-06.</li> <li>14: Reverse Direction Closed = When the Drive is running in the reverse direction.</li> <li>18: Baseblock 2 N.C. Open = When Drive is not outputting voltage.</li> <li>10: Motor 2 Selection Closed = When motor 2 is selected by multi-function input "motor 2 selection".</li> <li>10: Regenerating Closed = When the Drive is performing an automatic restart attempt. Automatic restart is configured by parameter L5-01.</li> <li>11: Overload (OL1) Closed = When the Drive's heatsink temperature exceeds the setting of parameter L8-02.</li> <li>20: During Torque Limit (when in speed control) Closed = When in roque limit.</li> <li>31: During Speed Limit Closed = When in torque limit.</li> </ul>	Terminal M1-M2 Function Selection	H2-01	

	GPD506/P5 Parameter		F7 Parameter			
Param No. Nxxx	Parameter Name	Description or Selection	Description or Selection	Parameter Name	Param. No.	
041	contact output 1 (terminal MA-MB-MC)		<ul> <li>(when in torque control)</li> <li>Closed = When motor frequency is at the speed limit value when running in torque control.</li> <li>33: Zero-Servo Complete</li> <li>Closed = When Zero Servo is complete within the b9-02 zero servo completion width.</li> <li>37: During Operation</li> <li>Closed = When Drive is operating (except during baseblock or DC braking).</li> <li>38: Drive Enable</li> <li>Closed = When the Drive enable input is active.</li> </ul>	Terminal M1-M2 Function Selection	H2-01	
042	Multi-function contact output 2 (terminal M1-M2)	It is the same as constant n041.	Same selections as H2-01	Terminal M3-M4 Function Selection	H2-02	
043	Analog input select Value Terminal FV 0 Master speed 1 Auxiliary 2 Fault reset 3 Master speed 4 Fault reset Note: $(n084 \neq 0)$ FV term	FI terminalNoteAuxiliaryFV/FI switch enabledMaster speedFV/FI switch enableMaster speedFV/FI switch disabled $\sqrt{N}$ monitorFV/FI switch disabled $\sqrt{N}$ monitor inputFV/FI switch disabled $\sqrt{N}$ monitor inputFV/FI switch disabled	_	_	-	
044	Terminal FI signal Level Selection	0: The FI terminal inputs 0-10V. (Jumper J1 is cut) 1: The FI terminal inputs 4-20mA.	<ul> <li>Selects the signal level of terminal A2.</li> <li>0: 0 to 10Vdc (switch S1-2 must be in the OFF position).</li> <li>1: -10 to +10Vdc (switch S1-2 must be in the OFF position).</li> <li>2: 4 to 20mA (switch S1-2 must be in the ON position)</li> </ul>	Terminal A2 Signal Level Selection	H3-08	
045	Frequency Reference Retention	<ol> <li>The holding frequency reference is not memorized.</li> <li>The holding frequency reference is memorized and stored in n024</li> </ol>	This parameter is used to retain the held frequency reference in U1-01 (d1-01) when power is removed. This function is available when the multi-function inputs "accel/decel ramp hold" or "up/down" commands are selected (H1-XX = A or 10 and 11). 0: Disabled 1: Enabled	Frequency Reference Hold Function Selection	d4-01	
046	Frequency Ref Loss selection	0: No detection 1: Continue running at n047 setting	The frequency reference is considered lost when reference drops 90% or more of its current value in less than 400ms. 0: Normal Operation - Drive will run at the frequency reference. 1: Run at L4-06 PrevRef - Drive will run at the percentage set in L4-06 of the frequency reference level at the time frequency reference was lost.	Frequency Reference Loss Detection Selection	L4-05	
047	Frequency Ref when frequency reference lost	is Set unit: 1% and set range: 0-100%	0 to 100.0 If the frequency reference loss function is enabled (L4-05=1) and frequency reference is lost, the Drive will run at a reduced frequency reference determined by the following formula: Fref=Fref at time of loss * L4-06.	Frequency Reference Level at Loss Frequency	L4-06	
048	Terminal FV gain	Set unit: 1% and set range: 0 to 200%	0.0 to1000.0 Sets the output level when 10V is input, as a percentage of the maximum output	Terminal A1 Gain Setting	H3-02	

	GPD506/P5 Parameter		F7 Parameter			
Param No. Nxxx	Parameter Name	Description or Selection	Description or Selection	Parameter Name	Param. No.	
048	Terminal FV gain	Set unit: 1% and set range: 0 to 200%	0.0 to 1000.0 Sets the output level when 10V is input, as a percentage of the maximum output frequency (E1-04).	Terminal A1 Gain Setting	H3-02	
049	Terminal FV bias	Set unit: 1% and set range = -100 to +100%	-100.0 to +100.0 Sets the output level when 0V is input, as a percentage of the maximum output frequency (E1-04).	Terminal A1 Bias Setting	H3-03	
050	Terminal FI gain	Set unit: 1% and set range: 0 to 200%	0.0 to 1000.0 Sets the output level when 10V is input.	Terminal A2 Gain Setting	H3-10	
051	Terminal FI bias	Set unit: 1% and set range -100 to +100%	-100.0 to+100.0 Sets the output level when 0V is input.	Terminal A2 Bias Setting	H3-11	
052	Analog output Select (terminal AM-AC)	0: Output frequency (10V = Max frequency n011) 1: Output current (10V = rated current of inverter) 2: Output power (10V = inverter rated power) 3: DC bus voltage (10V = 1150VDC)	Selects which monitor will be output on terminals FM and FC.         1: Frequency Reference 100% = Maximum output frequency         2: Output Frequency 100% = Maximum output frequency         3: Output Current 100% = Drive rated current.         5: Motor Speed 100% = Maximum output frequency         6: Output Voltage 100% = 200/400Vac depending on Drive voltage rating.         7: DC Bus Voltage 100% = Motor ated power.         9: Torque Reference 100% = Motor rated torque.         15: Terminal A1 Input Level 100% = 10Vdc         16: Terminal A2 Input Level 100% = 10Vdc or 20mA         17: Terminal A3 Input Level 100% = Motor rated secondary current.         18: Motor Secondary Current 100% = Motor rated secondary current.         19: Motor Excitation Current 100% = Maximum output frequency         21: ASR Input 100% = Maximum output frequency         22: ASR Output 100% = Maximum output frequency         24: PID Feedback 100% = E1-05, default 240V or 480V.         27: Output Voltage Reference Vd 100% = E1-05, default 240V or 480V.         27: Output Voltage Reference Vd 100% = Maximum output frequency         36: PID Input 100% = Maximum output frequency         37: PID Output 100% = Maximum output frequency         36: PID Input 100% = Maximum output frequency         37: PID Output 100% = Maximum output frequency         38: PID Setpoint 100% = Maximum output frequency         38: PID Setpoin	Terminal FM Monitor Selection	H4-01	
053	Analog output gain	Set unit: 0.01 and set range: 0.01-2.00	0.0 to 1000.0 Sets terminal FM output level when selected monitor is at 100%.	Terminal FM Gain Setting	H4-02	

	GPD506/F	P5 Parameter		F7 Par	ameter	
Param No. Nxxx	Parameter Name	Description or Selection		Description or Selection	Parameter Name	Param. No.
054	Carrier frequency	<ol> <li>2, 4 ~ 6: carrier freq = set value * 2.5 Khz</li> <li>3: Carrier frequency =8kHz</li> <li>7, 8, 9: The output freq of 2.5kHz or less is proportional to the carrier frequency. (7: 12*fout, 8: 24*fout, 9:36*fout)</li> <li>10: Carrier frequency =7kHz (Only 400V 45kW)</li> </ol>		Selects the number of pulses per second of the output voltage waveform. Setting range determined by C6-01 setting. 0: Low noise 1: Fc = 2.0 kHz 2: Fc = 5.0 kHz 3: Fc = 8.0 kHz 4: Fc = 10.0 kHz 5: Fc = 12.5 kHz 6: Fc = 15.0 kHz F: Program (Determined by the settings of C6-03 thru C6-05)	Carrier Frequency Selection	C6-02
				2.0 to 15.0 kHz	Carrier Frequency Upper Limit	C6-03
				0.4 to 15.0 kHz	Carrier Frequency Lower Limit	C6-04
				0 to 99 Sets the relationship of output frequency to carrier frequency when C6-02 = F.	Carrier Frequency Proportional Gain	C6-05
055	Operation after momentary power loss	<ul> <li>0: Not Provided.</li> <li>1: Operation continues after power recovery within 2 sec</li> <li>2: Operation continues while control power is on ( UV1, UV3 faults not are detected)</li> </ul>		<ul> <li>Enables and disables the momentary power loss function.</li> <li>Disabled - Drive trips on (UV1) fault when power is lost.</li> <li>Power Loss Ride Thru Time - Drive will restart if power returns within the time set in L2-02.*</li> <li>CPU Power Active - Drive will restart if power returns prior to control power supply shut down.*</li> <li>* In order for a restart to occur, the run command must be maintained throughout the ride thru period.</li> </ul>	Momentary Power Loss Detection Selection	L2-01
056	Speed search operation level	Set unit: 1% Set range: 0-200% (100%= rated current of inverter)		0 to 200 Used only when b3-01 = 2 or 3. Sets the speed search operation current as a bercentage of Drive rated current.	Speed Search Deactivation Current	b3-02
057	Minimum base block time	Set unit: 0.1sec Set range: 0.5-10.0sec	-	0.1 to 5.0sec Sets the minimum time to wait to allow the residual motor voltage to decay before the Drive output turns back on during power loss ride thru. After a power loss, if L2-03 is greater than L2-02, operation resumes after the time set in L2-03.	Momentary Power Loss Minimum Base Block Time	L2-03
058	V/f during speed search	Set unit: 1% and set range: 0-100%		-	-	-
059	Power ride through time	Set unit: 0.1sec and set range: 0.0-2.0sec		0.0 to 25.5sec Sets the power loss ride-thru time. This value is dependent on the capacity of the Drive. Only effective when L2-01 = 1.	Momentary Power Loss Ride-thru Time	L2-02

GPD506/P5 Parameter			F7 Par	ameter		
Param No. Nxxx	Parameter Name	Description or Selection		Description or Selection	Parameter Name	Param. No.
060	No. of Fault Retries	Setting unit = 1 times Set range: 0-10 times (There is no fault retry at 0)		0 to 10 Sets the counter for the number of times the Drive will perform an automatic restart on the following faults: GF, LF, OC, OV, PF, PUF, RH, RR, OL1, OL2, OL3, OL4, UV1. Auto restart will check to see if the fault has cleared every 5ms. When no fault is present, the Drive will attempt an auto restart. If the Drive faults after an auto restart attempt, the counter is incremented. When the drive operates without fault for 10 minutes, the counter will reset to the value set in L5-01	Number of Auto Restart Attempts	L5-01
061	Fault contact during fault retry	<ul> <li>0: Fault contact output enabled while fault retry.</li> <li>1: Fault contact output disabled while fault retry.</li> </ul>		<ul> <li>Determines if the fault contact activates during an automatic restart attempt.</li> <li>0: No Fault Relay - fault contact will not activate during an automatic restart attempt.</li> <li>1: Fault Relay Active - fault contact will activate during an automatic restart attempt.</li> </ul>	Auto Restart Operation Selection	L5-02
062	Jump frequency 1	Set unit: 0.1Hz and set range: 0.0-400.0Hz		0.0 to 200.0 These parameters allow programming of up	Jump Frequency 1	d3-01
063	Jump frequency 2	Set unit: 0.1Hz and set range: 0.0-400.0Hz		to three prohibited frequency reference points for eliminating problems with resonant vibration of the motor / machine.	Jump Frequency 2	d3-02
064	Width of jump	Set unit: 0.1Hz and set range: 0.0-25.5Hz		This feature does not actually eliminate the selected frequency values, but will accelerate and decelerate the motor through the prohibited bandwidth.	Jump Frequency Width	d3-04
065	Elapsed timer 1 mode	0: Operation time accumulates. 1: Operation time accumulates. (During Run)		Sets how time is accumulated for the elapsed operation timer U1-13. 0: Power-On Time - Time accumulates when the Drive is powered. 1: Running Time - Time accumulates only when the Drive is running.	Cumulative Operation Time Selection	o2-08
066	Elapsed timer 1 (lower 4 digits)	Setting unit = 1 hour, range = 0 ~ 9999 hours 1 minute is stored in EEPROM, < 1 day rounded up		0 to 65535 Sets the initial value of the elapsed operation timer UI-13.	Cumulative Operation Time Setting	o2-07
067	Elapsed timer 1 (upper 4 digits)	Set unit: 1(For 10000 hours) and a set range: 0-27. * Initial value becomes 0 only when initialized during CPF4 occurrence.	-			
068	DC injection braking current	Set unit: 1% Set range: 0-100% (100%= rated current of inverter)		0 to 100 Sets the DC injection braking current as a percentage of the Drive rated current.	DC Injection Braking Current	b2-02
069	DC braking time at stop	Set unit:0.1sec and set range: 0.0-10.0sec		0.00 to 10.00 Sets the time length of DC injection braking at stop in units of 0.01 seconds. NOTE: When b1-03 = 2, actual DC Injection time is calculated as follows: b2-04 * 10 * Output Frequency / E1-04. NOTE: When b1-03 = 0, this parameter determines the amount of time DC Injection is applied to the motor at the end of the decel ramp. NOTE: This should be set to a minimum of 0.50 seconds when using HSB. This will activate DC injection during the final portion of HSB and help ensure that the motor stops completely.	DC Injection Braking Time at Stop	b2-04
070	DC braking time at start	Set unit: 0.1sec and set range: 0.0-10.0sec	-	0.00 to 10.00 Sets the time of DC injection braking at start in units of 0.01 seconds.	DC Injection Braking Time at Start	b2-03

GPD506/P5 Parameter		F7 Parameter			
Param No. Nxxx	Parameter Name	Description or Selection	Description or Selection	Parameter Name	Param. No.
071	Torque comp gain	Set unit: 0.1 and set range: 0.0-3.0	0.00 to 2.50 This parameter sets the gain for the Drive's automatic torque boost function to match the Drive's output voltage to the motor load. This parameter helps to produce better starting torque. It determines the amount of torque or voltage boost based upon motor current, motor resistance, and output frequency.	Torque Compensation Gain	C4-01
072	Stall prevention during deceleration	<ul> <li>0: Stall prevention function none at deceleration</li> <li>1: The stall prevention is provided while decelerating.</li> </ul>	<ul> <li>When using a braking resistor, use setting "0". Setting "3" is used in specific applications.</li> <li>0: Disabled - The Drive decelerates at the active deceleration rate. If the load is too large or the deceleration time is too short, an OV fault may occur.</li> <li>1: General Purpose - The Drive decelerates at the active deceleration rate, but if the main circuit DC bus voltage reaches the stall prevention level (380/760Vdc), deceleration will stop. Deceleration will continue once the DC bus level drops below the stall prevention level.</li> <li>2: Intelligent - The active decelerates as fast as possible w/o hitting OV fault level. Range: C1-02 / 10.</li> <li>3: Stall Prevention w/ Braking Resistor</li> </ul>	Stall Prevention Selection During Deceleration	L3-04
073	Stall prevention level during acceleration	Set unit: 1% Set range: 30-200% (100%= rated current of inverter) (Stall prevention disabled when set point =200%)	<ul> <li>Selects the stall prevention method used to prevent excessive</li> <li>current during acceleration.</li> <li>0: Disabled - Motor accelerates at active acceleration rate. The motor may stall if load is too heavy or accel time is too short.</li> <li>1: General Purpose - When output current exceeds L3-02 level, acceleration stops. Acceleration will continue when the output current level falls below the L3-02 level.</li> <li>2: Intelligent - The active acceleration rate is ignored. Acceleration is completed in the shortest amount of time without exceeding the current value set in L3-02.</li> <li>0 to 200</li> </ul>	Stall Prevention Selection During Accel	L3-01
			This function is enabled when L3-01 is "1" or "2".Drive rated current is 100%. Decrease the set value if stalling or excessive current occurs with factory setting.	During Acceleration	
074	Stall prevention level during run	Set unit: 1% Set range: 30-200% (100%= rated current of inverter) (Stall prevention disabled when set point =200%)	<ul> <li>Selects the stall prevention method to use to prevent Drive faults during run.</li> <li>0: Disabled - Drive runs a set frequency.</li> <li>A heavy load may cause the Drive to trip on an OC or OL fault.</li> <li>1: Decel Time 1 - In order to avoid stalling during heavy loading, the Drive will decelerate at Decel time 1 (C1-02) if the output current exceeds the level set by L3-06. Once the current level drops below the L3-06 level, the Drive will accelerate back to its frequency reference at the active acceleration rate.</li> <li>2: Decel Time 2 - Same as setting 1 except the Drive decelerates at Decel Time 2 (C1-04). When output frequency is 6Hz or less, stall prevention during running is disabled regardless of L3-05 setting.</li> </ul>	Stall Prevention Selection During Running	L3-05

GPD506/P5 Parameter			F7 Parameter			
Param No. Nxxx	Parameter Name	Description or Selection		Description or Selection	Parameter Name	Param. No.
075	Set frequency detection level	Set unit: 0.1Hz and set range: 0.0-400.0Hz		0.0 to 400.0 These parameters configure the multi- function output (H2- ) settings "Fref/Fout agree 1", "Fref/Set agree 1", "Frequency detection 1," and "Frequency detection 2". They are used as a setpoint and hysteresis for a contact closure for the functions.	Speed Agreement Detection Level	L4-01
076	Width of frequency agreement detection	Set unit: 0.1Hz and set range: 0.0-25.5Hz		0.0 to 20.0	Speed Agreement Detection Width	L4-02
077	Overtorque/ Undertorque Selection	<ul> <li>0: Overtorque/undertorque detection disabled.</li> <li>1: Overtorque is detected during constant speed operation and operation continues after overtorque detection.</li> <li>2: Overtorque is always detected and operation continues after overtorque detection.</li> <li>3: Overtorque is detected during constant speed operation and inverter output is disabled after overtorque detection.</li> <li>4: Overtorque is always detected and inverter output is disabled after overtorque detection.</li> <li>5: Undertorque is always detected and operation and operation continues after undertorque detection.</li> <li>6: Undertorque is always detected and operation continues after undertorque detection.</li> <li>7: Undertorque is detected during constant speed operation and inverter output is disabled after undertorque detection.</li> <li>8: Undertorque is detected during constant speed operation and inverter output is disabled after undertorque detection.</li> <li>8: Undertorque is detected and inverter output is disabled after undertorque detection.</li> </ul>		<ul> <li>Determines the Drive's response to an Overtorque/Undertorque condition.</li> <li>Overtorque and Undertorque are determined by the settings in parameters L6-02 and L6-03. The multi-function output settings "B" and "17" in the H2- parameter group are also active if programmed.</li> <li>O: Disabled</li> <li>I: OL3 at Speed Agree - Alarm (Overtorque Detection only active during Speed Agree and Operation continues after detection).</li> <li>Cl3 at RUN - Alarm (Overtorque Detection is always active and operation continues after detection).</li> <li>OL3 at Speed Agree - Fault (Overtorque Detection only active during Speed Agree and Drive output will shut down on an OL3 fault).</li> <li>OL3 at RUN - Fault (Overtorque Detection is always active and Drive output will shut down on an OL3 fault).</li> <li>UL3 at Speed Agree – Alarm (Undertorque Detection is only active during Speed Agree and operation continues after detection).</li> <li>UL3 at RUN - Alarm (Undertorque Detection is always active and poperation continues after detection).</li> <li>UL3 at RUN - Alarm (Undertorque Detection is always active and operation continues after detection).</li> <li>UL3 at RUN - Alarm (Undertorque Detection is always active and operation continues after detection).</li> <li>UL3 at RUN - Fault (Undertorque Detection is always active and operation continues after detection).</li> <li>UL3 at RUN - Fault (Undertorque Detection only active during Speed Agree and Drive output will shut down on an OL3 fault).</li> <li>UL3 at RUN - Fault (Undertorque Detection is always active and Drive output will shut down on an OL3 fault).</li> </ul>	Torque Detection Selection 1	L6-01
078	Overtorque detection level	Set unit: 1% Set range: 30-200% (100%= rated current of inverter)	-	0 to 300 Sets the Overtorque/Undertorque detection level as a percentage of Drive rated current or torque for torque detection 1. Current detection for A1-02 = 0 or 1. Torque detection for A1-02 = 2 or 3.	Torque Detection Level 1	L6-02
079	Overtorque detection time	Set unit: 0.1sec and set range: 0.1-10.0sec		0.0 to 10.0 Sets the length of time an Over/Under torque condition must exist before torque detection 1 recognized by the Drive.	Torque Detection Time 1	L6-03
080	(timer function) ON Delay time	Set unit: 0.1sec Set range: 0.0-25.5sec		0.0 to 3000.0 Used in conjunction with a multi-function digital input and a multi-function digital output programmed for the timer function. This sets the amount of time between when the digital input is closed, and the digital output is energized.	Timer Function ON-Delay Time	b4-01

GPD506/P5 Parameter		F7 Parameter			
Param No. Nxxx	Parameter Name	Description or Selection	Description or Selection	Parameter Name	Param. No.
081	(timer function) Off delay time	Set unit: 0.1sec Set range: 0.0-25.5sec	0.0 to 3000.0 Used in conjunction with a multi-function digital input and a multi-function digital output programmed for the timer function. This sets the amount of time the output stays energized after the digital input is opened.	Timer Function OFF-Delay Time	b4-02
082	Braking resistor Overheat protection	0: Braking resistor overheat protection disabled. 1: Braking resistor overheat protection enabled.	Selects the DB protection only when using 3% duty cycle heatsink mount Yaskawa braking resistor. This parameter does not enable or disable the DB function of the Drive. 0: Not Provided 1: Provided	Internal Dynamic Braking Resistor Protection Selection	L8-01
083	Input open-phase detection level	Set unit:1% and set range: 1-100% (Open-phase detection disabled at set point =100%)	Selects the detection of input current phase loss, power supply voltage imbalance, or main circuit electrostatic capacitor deterioration. 0: Disabled 1: Enabled	Input Phase Loss Protection Selection	L8-05
084	(PID control) PID control selection	0: PID control disabled. 1: PID control enabled. (D=Fdbk) 2: PID control enabled. (D=Fdfwd) 3: PID control enabled. (D=Fdbk, feedback=reverse)	 This parameter determines the function of the PID control. 0: Disabled 1: D = Feedback 2: D = Feed-Forward 3: Freq. Ref. + PID output (D = Feedback) 4: Freq. Ref. + PID output (D = Feed-Forward)	PID Function Setting	b5-01
085	(PID control) Feedback gain	Set unit: 0.01 Set range: 0.00-10.00	-	_	-
086	(PID control) Proportional gain	Set unit: 0.1 Set range: 0.0-10.0	0.00 to25.00 Sets the proportional gain of the PID controller.	Proportional Gain Setting	b5-02
087	(PID control) Integral time	Set unit: 0.1sec Set range: 0.0-100.0sec	0.0 to 360.0 Sets the integral time for the PID controller. A setting of zero disables integral control.	Intregral Time Setting	b5-03
088	(PID control) Derivative time	Set unit: 0.01sec Set range: 0.00-1.00sec	0.00 to 10.00 Sets D control derivative time. A setting of 0.00 disables derivative control.	Derivative Time	b5-05
089	(PID control) Integration upper limit	Set unit: 1% Set range: 0-109%	0.0 to100.0 Sets the maximum output possible from the integrator. Set as a% of maximum frequency.	Intregral Limit Setting	b5-04
090	PID Feedback loss detection selection	<ol> <li>PID feedback loss disabled.</li> <li>PID feedback loss enabled, no fault detected.</li> <li>PID feedback loss enabled, fault detection enabled.</li> </ol>	0: Disabled 1: Alarm 2: Fault	PID Feedback Reference Missing Detection Selection	b5-12
091	PID Feedback loss detection level	Set unit:1% Set range: 0-100%	0 to 100 Sets the PID feedback loss detection level as a percentage of maximum frequency (E1-04).	PID Feedback Loss Detection Level	b5-13
092	PID Feedback loss detection time	Set unit: 0.1sec Set range: 0.0-25.5sec	0.0 to 25.5 Sets the PID feedback loss detection delay time in terms of seconds.	PID Feedback Loss Detection Time	b5-14
093	PID output reverse-characteristic	0: Reverse-characteristic disabled 1: Reverse-characteristic enabled.	Determines whether the PID controller will be direct or reverse acting. 0: Normal Output (direct acting) 1: Reverse Output (reverse acting)	PID Output Level Selection	b5-09
094	PID Sleep function operation level	Set unit: 0.1Hz Set range: 0.0-400.0Hz	0.0 to 200.0 Sets the sleep function start frequency.	Sleep Function Start Level	b5-15
095	PID Sleep function operation time	Set unit: 0.1sec Set range: 0.0-25.5sec	0.0 to 25.5 Sets the sleep function delay time in terms of seconds	Sleep Delay Time	b5-16

GPD506/P5 Parameter			F7 Parameter			
Param No. Nxxx	Parameter Name	Description or Selection		Description or Selection	Parameter Name	Param. No.
096	Energy Saving Selection	0: Energy saving disabled 1: Energy saving enabled		Energy Savings function enable/disable selection. 0: Disabled 1: Enabled	Energy Saving Control Selection	b8-01
097	Energy Saving Gain K2	Set unit: 0.01 (It is 0.1 units in 100 or more) Set range: 0.00-655.0 (Energy Saving disabled=0.00)		0.0 to 10.0 Sets energy savings control gain when in vector control method.	Energy Saving Gain	b8-02
098	Energy Save Voltage Lower limit @ 60 Hz	Set unit: 1% Set range: 0-120%		Used to fine-tune the energy savings function when in V/F control method.	Power Detection Filter Time	b8-05
099	Energy Save Voltage Lower limit @ 6 Hz	Set unit:1% Set range:0-25%			Search Operation Voltage Limit	b8-06
100	Time of average KW	Set unit:1 (1=25ms) Set range: 1-200 (25ms=5.0sec)		0 to 2000 Used to fine-tune the energy savings function when in V/F control method.	Power Detection Filter Time	b8-05
101	MEMOBUS timeout detection	0: Timeout detection disabled. 1: Timeout detection enabled.		<ul> <li>Enables or disables the communications timeout fault (CE).</li> <li>0: Disabled - A communication loss will not cause a communication fault.</li> <li>1: Enabled - If communication is lost for more than 2 seconds, a CE fault will occur.</li> </ul>	Communication Fault Detection Selection	H5-05
102	MEMOBUS Stop method selection at communication error (CE)	<ul> <li>0: Deceleration stop (Decelerate by deceleration time 1)</li> <li>1: Coast stop</li> <li>2: Deceleration stop (Decelerate by deceleration time 2)</li> <li>3: Continue operation (alarm display)</li> </ul>	-	Selects the stopping method when a communication timeout fault (CE) is detected. 0: Ramp to Stop 1: Coast to Stop 2: Fast-Stop 3: Alarm Only 4: Run at d1-04	Stopping Method After Communication Error	H5-04
103	MEMOBUS Frequency reference unit selection	0: 0.1Hz/1 1: 0.01Hz/1 2: 100%/30000 3: 0.1%/1		_	_	-
104	MEMOBUS Slave address	Set unit:1 Set range:0-31 (There is no MEMOBUS communication at set point =0)	-	0 to 20 Hex Selects Drive station node number (address) for Modbus terminals R+, R-, S+, S The Drive's power must be cycled for the setting to take effect.	Drive Node Address	H5-01
105	MEMOBUS Baud rate selection	0: 2400bps 1: 4800bps 2: 9600bps		Selects the baud rate for Modbus terminals R+, R-, S+ and S The Drive's power must be cycled for the setting to take effect. 0: 1200 bps 1: 2400 bps 2: 4800 bps 3: 9600 bps 4: 19200 bps	Communication Speed Selection	H5-02
106	MEMOBUS Parity selection	0: Parity none 1: Even parity 2: Odd parity		Selects the communication parity for Modbus terminals R+, R-, S+ and S The Drive's power must be cycled for the setting to take effect. 0: No Parity 1: Even Parity 2: Odd Parity	Communication Parity Selection	H5-03
107	Slip compensation Gain	Set unit: 0.1% Set range: 0.0-9.9% (100%= maximum voltage frequency)		0.0 to 2.5 This parameter is used to increase motor speed to account for motor slip by boosting the output frequency. If the speed is lower than the frequency reference, increase C3-01. If the speed is higher than the frequency reference, decrease C3-01	Slip Compensation Gain	C3-01
108	Motor no-load current	Set unit: 1% Set range: 0-99% (100%= rated current of motor)		Set to the magnetizing current of the motor as a percentage of full load amps (E2-01). This value is automatically set during rotational Auto-Tuning.	Motor No-Load Current	E2-03
109	Slip comp Primary Delay Time Constant	Set unit: 0.1sec Set range: 0.0-25 and 5sec		0 to 10000 This parameter adjusts the filter on the	Slip Compensation Primary Delay Time	C3-02

GPD506/P5 Parameter			F7 Par	ameter	
Param No. Nxxx	Parameter Name	Description or Selection	Description or Selection	Parameter Name	Param. No.
			output of the slip compensation function. Increase to add stability, decrease to improve response.		
110	Operator Connection Fault Detect Select	0: Operator connection fault disabled. 1: Operator connection fault enabled.	<ul> <li>Determines if the Drive will stop when the Digital Operator is removed when in LOCAL mode or b1-02=0.</li> <li>0: Disabled - The Drive will not stop when the Digital Operator is removed.</li> <li>1: Enabled - The Drive will fault (OPR) and coast to stop when the operator is removed.</li> </ul>	Operation Selection when Digital Operator is disconnected	02-06
111	Local/remote Change- over function Select	0: Cycle External run 1: Accept external run	<ul> <li>0: Cycle External RUN - If the run command is closed when switching from local mode to remote mode, the Drive will not run.</li> <li>1: Accept External RUN - If the run command is closed when switching from local mode to remote mode, the Drive will run.</li> </ul>	Local/Remote Run Selection	b1-07
112	Low frequency OL starting point	Set unit: 0.1Hz Set range: 0.0-10.0Hz	This parameter assists in protecting the output transistors from overheating when	OL2 Characteristic Selection at Low Speeds	L8-15
113	Continuous running level at 0Hz	Set unit: 1% Set range: 25-100%	output current is high and output frequency is low (6Hz and less). 0: Disabled 1: Enabled (L8-18 is active)		
114	$\sqrt{N}_{\text{Gain of monitor}}$	Set unit: 1 and set range:0-99	-	_	-
115	KVA selection	Set unit: 1 Set range: PC5 (0~8, 20~29), P5(9~F, 2A~35)	0 to FF Sets the kVA of the Drive. Enter the number based on Drive model number. Use the last four digits of the model number. CIMR-F7U This parameter only needs to be set when installing a new control board. Do not change for any other reason. Refer to Table B.1. in the F7 Instruction Manual	Drive/kVA Selection	02-04
116	CT/VT selection	0: Constant Torque selection 1: Variable Torque selection	<ul> <li>Selects Drive's rated input and output current, overload capacity, carrier frequency, current limit, and maximum output frequency. See Introduction for details.</li> <li>0: Heavy Duty (C6-02 = 0 to 1)</li> <li>1: Normal Duty 1 (C6-02 = 0 to F)</li> <li>2: Normal Duty 2 (C6-02 = 0 to F)</li> </ul>	Drive Duty Selection	C6-01



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